

# High Gloss Polishing Guide: Industrial Coatings

## Paint Types



2K Polyurethane Finishes

2K Acrylic Finishes

Waterbourne Finishes

Polyester Finishes

## Sanding



6" Abrasive Discs P800:

6" Abrasive Discs P1000:

6" Abrasive Discs P1500:

1. Identify surface defects to be removed
2. Sand using P1500 Abrasive Discs

## Step 1: Compounding



Profile 200 Advanced:

PRO200-1400

6" Lambswool Pad:

AGM-LWP

8" Lambswool Pad:

AGM-LWP8

1. Attach either 6" or 8" Lambswool Pad to polishing machine
2. Dispense small amount of Profile 200 Advanced onto surface or pad
3. Compound the surface at 1500rpm slowly rising to 1800rpm
4. Once flattening marks are removed, wipe clean with Microfibre Finishing Cloth

## Step 2: Finishing



Profile 700 Final Finish:

PR7101

8" Tufted Finishing Pad:

1090012

6" White Waffle Pad:

AGM-WWPP30

1. Attach either 6" White Waffle Pad or 8" Tufted Finishing Pad to polishing machine
2. Dispense a thumbnail sized amount of Profile 700 to surface or pad
3. Compound the surface at 1000rpm, slowly rising to 2000rpm
4. Once the desired finish is achieved, wipe clean with Finishing Cloth