

AZPIFOND F-280 WHITE

PRODUCT DESCRIPTION: Polyurethane primer coat on a base of very elastic resins that reticulates 2:1 in volume with its hardener C-294.

GENERAL FEATURES:

- Aerographic, airless (spray) application.
- Excellent sandpapering by hand and by machine.
- Good thixotropy.
- Good repaintability.
- Good covering.
- Great elasticity.

PHISICAL PARAMETERS (at 20 °C)

- Viscosity Ford Cup N°4: Thixotropic
- Density: 1,54 ó 1,58 gr/cm³
- Colour:..... White.
- Solids:í . 79-83%
- Appearance in bottle: Viscous liquid.
- Appearance of dry film: White.
- Storage:..... 12 months.

FEATURES OF THE MIXTURE:

- Ratio of the mixture: F-280 / C-294 : 2:1 in volume
- Viscosity of the mixture: 20-25 "
- Pot-life at +20°C: 4-6 hours approximately.

CURING TIME (100 gr/m²):

- Dry powder: 8-12'
- Dry feel:..... 20-30'
- Dry sandpaper: 4-8 hours

APPLICATION SYSTEMS:

	<u>Viscosity application</u>	<u>Thinner</u>	<u>% Thinner</u>
- Aerographic and airless spraying:	20-22"	125-DPN/D-202/S-154	0-5%
- Electrostatic spraying:	16ö	125-DPN	10-20%

APPLICATION FEATURES:

- Support: MDF and all type of veneers and massif woods.
- Preparation of the support: Eliminate the residue of sandpapering.
- Paper weight: 2 - 3 coats of 180 ó 240 gr/m².

OBSERVATIONS: Homogenize the varnish and mixture prior to use. It is formulated for sealing of any type of wood supports, MDFí . It has elasticity, thixotropy and speed of curing. It is very adequate for sanding by hand of all type of mouldings.