

# Wood Finishes End Grain Sealer

## **LIQUID COATINGS**

## **Technical Data Sheet**

**Description**: Waterborne coating based on alkyd-emulsion.

**Application** : As a end grain sealer in the wood processing industry

**Specific Properties** : Closes the open capillary spots in joinery sections. Prevents water penetration. For

translucent and opaque coatings. Only suitable for exterior use when over coated

### **Technical Specifications**

Product number : Endgrain S
Degree of gloss : not relevant
Colour Assortment : colourless

Solid Content : approx. 29 gew.% = approx. 27 vol.%

Density : approx. 1,02 kg/dm3 at 20°C

Drying times (20°C/65% RV) : dust dry : after approx. 30 minutes at a wet filmthickness of 80  $\mu$ m : manageable : after approx.. 1 hours

through dry : after approx. 48 hours

Recoatability : after min. : 2 hours

after Max. : 1 week

Flashpoint (DIN 53213) : non flammable

#### **Processing Specification**

Ambient conditions : Temperature between 15 and 25°C

RH between 40 and 70%

Thinner : to change viscosity : Water

for cleaning the equipment : Water

Forced drying : not relevant

Advised filmthickness per coat : dry filmthickness: 22  $\mu$ m = wet filmthickness: 80  $\mu$ m

Theoretical yield : approx. 12,3 m2/lt at 22 µm dry filmthickness

Practical yield : The practical yield depends on the way of application the

quality of the substrate and the shape of the object.

Specials details : Stirr well before use.

Use the product undiluted. Brush the end grain 2x with a minimum drying time between the layers of 1 hour.



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### **Application Information**

APPLICATION METHODS	Pressure	Nozzle-size	guide-air	Max.temp. Coating	Remarks			
Pneumatic spraying	not relevant							
Airless/Airmix spraying	not relevant							
Electrostatic spraying	not relevant							
Rollercoater	not relevant							
Curtaincoater	not relevant							
Vacuümcoaten	not relevant							
Dipping	not relevant							
Flowcoater	not relevant							
Brush-Roller	The product is ready-to-use.							

### **Substrate Information**

Substrate conditions								
Suitable wooden substrates	Spruce	Scots pine	Meranti	Oak				
	Mahogany	Larch	Douglas fir	Eucalyptys grandis				
Other surfaces								
Note	The moisture content of the wood should be between 12-16%.							
Demands	The substrate to be treated should be free of (sanding)dust, grease or other contaminations.							



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### **Further Information**

Shelf life: If stored in original packaging in cool and frost-free areas, approx. 18 months.

**Safety Information** For exact information see the safety data sheet.

Envionment: Storage, use and waste disposal in accordance with local legislation. May not be disposed

into sewerage.

**Systems** For possible paint systems please contact Movac .

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