

PRODUCT NAME**Vinyl Matt Emulsion**

ISSUE DATE 21/9/2015

PRODUCT CODE DEC101

**PRODUCT DESCRIPTION**

A High Quality decorative interior paint giving excellent properties combined with fast drying times.

**IMPORTANT INSTRUCTIONS BEFORE USE**

- Read and follow MSDS, TDS and label instructions
- Stir all paints thoroughly before use
- Always use the same batch number on the same job
- Check colour & sheen. HMG will not accept any discrepancies arising after use
- Filter the product immediately before use
- Reduce emissions and maintain quality by replacing tin lid after use
- If in any doubt speak HMG Technical Service Department on (0161) 205 7631

**MAXIMUM VOC CONTENT (RFU)**

0.005kgs/ltr

REGULATIONS / COMPLIANCE

- 2004/42 IIA WB (A) 30

**COLOUR RANGE**

White

Special colours can be matched by request

**GENERAL INFORMATION**

COVERAGE	15 square metres per litre @ 25 microns dft
FLASHPOINT	X°C
STORAGE	Store between 5°C - 25°C. When not in use, cans must be kept sealed
SHELF LIFE	12 months from delivery date in original sealed containers

**CLEANING**

Ensure surfaces to be coated are dry and must be cleaned using the appropriate HMG product to remove all traces of contaminants.

HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

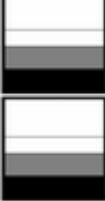
Please refer to our website for Knowledge Base article Prep-Cleaning Techniques (KNB0009) and Preparatory Cleaners from the Product Guide.

**SURFACE PREPARATION**

Please refer to Knowledge Base on our website for details on Surface Preparation.



HEALTH AND SAFETY
 Refer to SDS and tin label prior to use.



APPLICATION METHODS							
BRUSH		ROLLER		HVLP		AIRLESS/AIR-ASSISTED	
MIXING RATIO							
RFU		RFU		Base Thinner	5 ltr >10%	Base Thinner	5 ltr >10%
THINNER OPTIONS							
				Water		Water	
VISCOSITY							
As supplied		As supplied					
SPRAY GUN SETUP							
				Tip size 0.38mm Tip angle 65° Max press 138bar		Tip size 0.38mm Tip angle 65° Max press 138bar	
NUMBER OF COATS (GUIDE ONLY)							
1-2 Coats		1-2 Coats		1-2 Coats		1-2 Coats	
DRYING TIME							
Touch dry Hard dry	1hr @ 20°C 24 hrs	Touch dry Hard dry	1hr @ 20°C 24 hrs	Touch dry Hard dry	1hr @ 20°C 24 hrs	Touch dry Hard dry	1hr @ 20°C 24 hrs
RECOATABILITY / OVERCOATING							
4 hrs minimum		4 hrs minimum		4 hrs minimum		4 hrs minimum	
WET FILM THICKNESS*							
65 microns		65 microns		65 microns		65 microns	
DRY FILM THICKNESS*							
25 microns		25 microns		25 microns		25 microns	
* - HMG Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.							

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of HMG's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.