

Technical Data Sheet

PF6355/00 CLEAR SPRAY GRADE SEMI-THIXOTROPIC WAX POLYESTER

Supersedes previous issue dated 16/05/06

DATE 18/05/07

Area of use:	furniture
Method of use:	spray gun
Mixing procedure:	by weight
Part A	PF6355/00 100
Part B (activator)	PH0888/00 2
Part C (catalyst)	PH0999/00 2
Thinner	DX1131/00 5-10

Technical characteristics

Solids content (%):	93 ± 1
Specific gravity (kg/l):	1.050 ± 0.030
Viscosity (BROOKFIELD at 20°C):	8500 cps ± 1500 cps
Pot-life (min.):	15 ± 2
Number of coats:	from 2 to 10
Interval between coats (min.):	min. 15' - max. 35'
Recommended application weight:	100-150 g/m ² per coat
Drying time (g/m ² 20°C):	at least 72 hours
Shelf-life (months):	6

N.B.: DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. WE ASSURE CONSISTENCY ON THE CHEMICAL-PHYSICAL CHARACTERISTICS OF OUR PRODUCTS, WITHIN THE TOLERANCE LIMITS SPECIFIED ON OUR TECHNICAL DATA SHEETS. RESPONSIBILITY OF FINAL RESULT OF PRODUCT APPLICATION IS FULLY UP TO THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT CORRESPONDS TO THEIR OWN NEEDS WITH REGARD TO APPLICATION SYSTEM, TO SUBSTRATES USED AS WELL AS TO WORKING CONDITIONS.

WARNING: ACTUAL VISCOSITY OF SOME PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE VISCOSITY SHOWN ON THE TECHNICAL DATA SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.

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Company under the direction and coordination of The Sherwin-Williams Company, USA

General characteristics

Spray grade thixotropic wax polyester to be applied in several coats using the “wet-on-wet” system, which involves applying the next coat as soon as the previous coat has gelled, i.e. after about 30 minutes. Leave to dry for at least 72 hours, then sand with fine grit (400-500) sandpaper and polish by mechanical buffing, to obtain a high gloss finishing. After sanding it can also be used as a basecoat for applying gloss and/or matt topcoats.

Special instructions

Since this is a polyester coating, we advise against using it on exotic and/or tannin-containing timbers without prior application of a T11210/00 or T11278/00 type barrier. It should be used at temperatures between 18°C and 22° C, and never lower than 15°C. The temperature of the coating should be kept above 18-20°C at all times.

Warning

PH0888/00 and PH0999/00 or an accelerator and a peroxide in direct contact can give rise to a violent chemical reaction which can constitute a hazard for the user.

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