

Sayerlack is a brand of
SHERWIN-WILLIAMS

SAYERLACK S.r.l. - With a Single Shareholder

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Cod. Fisc. e Reg. Impr. Bo 08866930152 - P. IVA: IT 00494251200
 R.E.A. n. 313180 - Cap. Soc. Euro 2.626.182 I.V. - Codice Mecc. Bo 014531
 Company under the direction and coordination of The Sherwin-Williams Company, USA

Technical Data Sheet

IF0422/73
FLASH EFFECT

Supersedes previous issue dated 27/05/96

DATE 09/09/97

Colours:	73 silver
Area of use:	Flat parts, fitted furniture, profiles, picture frames, turned parts
Method of use:	Spray gun
Mixing procedure:	by weight
Part A	IF0422/73 100
Part B (hardener)	TH0720/00 50
Thinner	DT0431/00 30

Technical characteristics

Solids content (%):	Part A:	40 ± 1
	Part B:	26 ± 1
Specific gravity (kg/l):	Part A:	1.050 ± 0.030
	Part B:	0.938 ± 0.030
Viscosity (DIN 4 at 20°C):	Part A:	100" ± 10"
Recommended application weight (g/m ²):	80 - 100	
Pot-life:	3-4 hours	
Gloss level:	30 ± 2 gloss	

N.B.: DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. WE ASSURE CONSISTENCY ON THE CHEMICAL-PHYSICAL CHARACTERISTICS OF OUR PRODUCTS, WITHIN THE TOLERANCE LIMITS SPECIFIED ON OUR TECHNICAL DATA SHEETS. RESPONSIBILITY OF FINAL RESULT OF PRODUCT APPLICATION IS FULLY UP TO THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT CORRESPONDS TO THEIR OWN NEEDS WITH REGARD TO APPLICATION SYSTEM, TO SUBSTRATES USED AS WELL AS TO WORKING CONDITIONS.

WARNING: ACTUAL VISCOSITY OF SOME PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE VISCOSITY SHOWN ON THE TECHNICAL DATA SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.

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Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.
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Substrate preparation

With pigmented polyurethane or polyester basecoats or topcoats.

General characteristics and method of use

This product is a polyurethane topcoat containing semitransparent iridescent substances of fairly large particle size (50-60 micron).

Application over pigmented basecoats or pigmented matt topcoats (dark colours) creates a glittering metallic effect that is more pronounced than that produced by IF0427/XX (metal finish effect).

To fully exploit its characteristics, IF0422/73 should be applied on top of dark colours (black, dark blue, amaranth, etc.).

XM8000/XX or XC1900/XX stains can be added to IF0422/73 in whatever percentage is needed to obtain special chromatic effects.

A clear gloss or matt polyurethane topcoat can be applied 2-3 hours after application of IF0422/73.