

## Technical Data Sheet

### IF0490/XX CRAQUELET EFFECT - NC TOPCOAT

*Supersedes previous issue dated 16/05/06*

DATE 01/07/07

Colours:	00 clear    22 black    73 metal    74 white
Area of use:	Flat parts, turned parts, kitchen doors, picture frames
Method of use:	Spray gun
Thinning:	DS1105/00 nitrocellulose thinner 70-80% by weight

### Substrate preparation

With nitrocellulose clear or pigmented basecoats and/or topcoats according to the system used.

### Technical characteristics

Solids content (%):	17-37 depending on the colour
Specific gravity (kg/l):	0.936 - 1.150
Viscosity (DIN 4 at 20°C):	80" ± 5"
Recommended application weight (g/m²):	100 - 120
Shelf-life:	<p>If the product is properly stored, shelf-life is unlimited.</p> <p>After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.</p>

**N.B.:** DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. WE ASSURE CONSISTENCY ON THE CHEMICAL-PHYSICAL CHARACTERISTICS OF OUR PRODUCTS, WITHIN THE TOLERANCE LIMITS SPECIFIED ON OUR TECHNICAL DATA SHEETS. RESPONSIBILITY OF FINAL RESULT OF PRODUCT APPLICATION IS FULLY UP TO THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT CORRESPONDS TO THEIR OWN NEEDS WITH REGARD TO APPLICATION SYSTEM, TO SUBSTRATES USED AS WELL AS TO WORKING CONDITIONS.

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**SAYERLACK S.r.l. - With a Single Shareholder**

Via del Fiffò, 12 - 40065 Pianoro (BO) - Italia - C.P. 18  
tel. +39 051 770511 - fax +39 051 777437  
www.sayerlack.it - www.lineablavernici.it

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*Company under the direction and coordination of The Sherwin-Williams Company, USA*

## General characteristics

IF0490/XX series products are craquelet effect coatings. They must be applied thinned as described above onto nitrocellulose basecoats and/or topcoats after about 4 hours without sanding.

The craquelet effect appears during the drying stage (after about 5-10 minutes), and is enhanced by a suitable contrast between the colour of the basecoat and the colour of the craquelet topcoat.

A wide range of different craquelet patterns can be obtained with IF0490/XX simply by varying the amount of thinner, the quantity of sprayed product and the spraying method.

The coating system can be completed with clear matt or gloss nitrocellulose or acrylic topcoats or SZ0305/00.

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