

## Technical Data Sheet

### IF3693/73 MIRROR-CHROME EFFECT

DATE 10.03.2017

<b>Area of use</b>	Glass
<b>Method of use</b>	Spray gun and automatic spraying machine
<b>Mixing procedure</b>	By weight (Kg)
	IF3693/73 100
	XTL3694/00 0,1 – 0,2

#### Technical characteristics

Solid content (%)	0,60 ± 0,2
Specific gravity (Kg/l)	0,90 ± 0,03
Viscosity s Afnor Cup 2,5 at 20°C (sec)	30 ± 10

#### Substrate preparation

Clean the glass very well

#### General characteristics

Pot life	2 - 3 hours post addittivation
Recommended application weight (g/m2)	indeterminable
Drying time	Dust free 5' Touch dry you should not touch
Overcoating	10' to 60'
*Storage stability (months)	6

IF3693/73 is a chrome effect paint to be applied directly on clean glass, the best application consists of 3 - 4 wet passes, up to the achievement of almost all of the cover.

The addition of XTL3694/00 causes a progressive deterioration of the pigment, in this sense we recommend the use within 3 hours.

The over-coating must be done with AF7420/00 + 10% XA0425/73 and + 1% of XA4095/00.

N.B.: DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. WE ASSURE CONSISTENCY ON THE CHEMICAL-PHYSICAL CHARACTERISTICS OF OUR PRODUCTS, WITHIN THE TOLERANCE LIMITS SPECIFIED ON OUR TECHNICAL DATA SHEETS. RESPONSIBILITY OF FINAL RESULT OF PRODUCT APPLICATION IS FULLY UP TO THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT CORRESPONDS TO THEIR OWN NEEDS WITH REGARD TO APPLICATION SYSTEM, TO SUBSTRATES USED AS WELL AS TO WORKING CONDITIONS.

WARNING: ACTUAL VISCOSITY OF SOME PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE VISCOSITY SHOWN ON THE TECHNICAL DATA SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.