

Technical Data Sheet

XA4394/00 NEUTRAL BINDER FOR WATERBORNE ANTIQUE EFFECT STAINS

supersedes previous issue (VS4394/00) dated 05/06/07

DATE 08/01/08

Area of use:	flat parts, picture frames
Method of use:	automatic and spray gun
Thinning:	from 0 to 50% with water. Should drying result too slow, add ethyl alcohol up to 30% max.

Technical characteristics

Solids content (%):	9 ± 1
Specific gravity (kg/l):	1.030 ± 0.030

Substrate preparation

With polyurethane, nitrocellulose, acrylic or waterborne basecoats.

General characteristics

Drying (15-20 g/m ² at 20°C)	30'
Shelf-life (months):	15

XA4394/00 is a neutral binder for denibbale antique effect stains.

To be pigmented with XA2006/XX or XA4099/XX (to obtain a highly covering, very brittle, easily removable and little basecoat aggressive antique stain) or with XA4034/XX (to get a more waterlike and brilliant stain, more basecoat aggressive) up to 12% max.

Antique effect stains obtained can be then tinted further on with AC0600/XX series.

Sayerlack is a brand of
SHERWIN-WILLIAMS

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Company under the direction and coordination of The Sherwin-Williams Company, USA

If necessary, add 10% of AX2004/00 for better adhesion to the basecoat.

A white antique effect stain can be made by adding 20-30% of XA2006/BB.

Antique effect stains obtained with this binder can be used to obtain the decapè effect by sanding after application.

Warning

Like with all antique effect stains, XA4394/00 worsens the topcoat adhesion; as a result, it is to be applied in thin thicknesses avoiding amassments.

After long periods of storage always check homogeneity and stir well before use. This product does not give rise to a hard sediment, but to a very soft sediment which can be easily dispersed by a short stirring.

Store at temperatures above 5°C.

N.B.: DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. WE ASSURE CONSISTENCY ON THE CHEMICAL-PHYSICAL CHARACTERISTICS OF OUR PRODUCTS, WITHIN THE TOLERANCE LIMITS SPECIFIED ON OUR TECHNICAL DATA SHEETS. RESPONSIBILITY OF FINAL RESULT OF PRODUCT APPLICATION IS FULLY UP TO THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT CORRESPONDS TO THEIR OWN NEEDS WITH REGARD TO APPLICATION SYSTEM, TO SUBSTRATES USED AS WELL AS TO WORKING CONDITIONS.

WARNING: ACTUAL VISCOSITY OF SOME PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE VISCOSITY SHOWN ON THE TECHNICAL DATA SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.