

Sayerlack is a brand of
 The Sherwin-Williams Company

SAYERLACK S.r.l. - Con Unico Socio

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 www.sayerlack.it - www.lineablavernici.it

 Cod. Fisc. e Reg. Impr. Bo 08866930152 - P. IVA: IT 00494251200
 R.E.A. n. 313180 - Cap. Soc. Euro 2.626.182 I.V. - Codice Mecc. Bo 014531
 Società soggetta a direzione e coordinamento di The Sherwin-Williams Company, USA

TECHNICAL DATA SHEET

supersedes previous issue dated 09/09/97

IF0427/XX
METAL FINISH EFFECT

Colours:	18 mica effect 36 aluminium 63 aluminium grey
Area of use:	Flat parts, profiles, turned parts, picture frames, fitted furniture
Method of use:	Spray gun
Mixing procedure:	by weight
Part A	IF0427/XX 100
Part B (hardener)	TH0720/00 50
Thinner	DT0431/00 30-40

Technical characteristics

Solids content (%):	50 ± 3
Specific gravity (kg/l):	1.010 ± 0.030
Viscosity (DIN 4 at 20°C):	35" ± 3"
Recommended application weight (g/m ²):	70 - 90
Drying time (120 g/m ² at 20°C):	Dust free: 5' Touch dry: 10'-12'
Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

Substrate preparation

With pigmented polyurethane or polyester basecoats properly sanded.

Special instructions and method of use

Keep the air supply pressure close to 3 atm pressure and use a 1.8 mm nozzle.

Apply the product in a number of thin layers without wetting excessively. It is this technique that creates the final metallic effect.

Wait at least 2 hours (max. 4 hours) after applying the metal finish IF0427/XX, then apply a clear topcoat, which may be either matt or gloss, polyurethane or acrylic.

All colours in the IF0427/XX series are perfectly intermixable.

The colours IF0427/36 and IF0427/18 should be considered basic products to be used for colour matching by adding TP4140/XX pastes (see list) and/or adding XM8000/XX stains.

RECOMMENDED PASTES:

RECOMMENDED STAINS:

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METAL FINISH EFFECT

TP4140/A5	black
TP4140/B6	dark blue
TP4140/B8	green
TP4140/B3	amaranth
TP4140/B2	bright red
TP4140/B9	violet

XM8000/08	amaranth
XM8000/14	night blue
XM8000/07	golden yellow
XM8000/72	black
XM8000/25	red
XM8000/69	orange
XM8000/S4	yellow
XM8000/S6	Elba blue
XM8000/S8	green