

IRULAK NC-352

PRODUCT DESCRIPTION: Nitrocellulose top coat.

GENERAL FEATURES:

- Application by spray gun and curtain.
- Good covering power.
- Excellent spreading of the product.
- Great feel and smoothness.
- Good adherence over the different types of primers.
- Good hardness and scratch resistance.

PHYSICAL PARAMETERS (at 20° C):

- Viscosity Ford Cup N° 4:	32"
- Density:	0,930 gr/cm ³
- Solids content:	22 %
- Colour:	Milky white.
- Appearance in bottle:	Fluid liquid.
- Appearance of dry film:	Colourless.
- Storage (in unopened bottle):	Over 6 months.

DRYING TIME (100 gr/m² at 20° C):

- Dry powder:	10'
- Dry feel:	20'
- Dry sandpaper:	-
- Overvarnishing:	With itself after 14-16 hours.

	<u>Viscosity application</u>	<u>Thinner</u>	<u>% de Thinner</u>
APPLICATION SYSTEMS:			
- Aerographic and airless spraying:	32"	200 DS	-
- Electrostatic spraying:	-	-	-
- Curtain coating:	24"-26"	125 DPE	5%-10%
- Roller coating:	-	-	-
- Immersion:	-	-	-
- Brush:	-	-	-

APPLICATION FEATURES:

- Support:	All kind of woods and veneers previously sealed and sanded.
- Preparation of the support:	Eliminate the residue of sandpapering.
- Grammage:	1 coat of 120-130 gr/m ² .

OBSERVATIONS: Homogenize the varnish prior to use. Several degrees of gloss available. It belongs to the medium-top nitrocellulose top coater segment of Irurena by its covering power. Excellent performance in very humid atmospheres. Good resistance to house products.

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