

Sayerlack is a brand of
The Sherwin-Williams Company

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TECHNICAL DATA SHEET

supersedes previous issue dated 14/11/03

XP3100/XX**PIGMENTED POLYESTER TONING PASTES**

| | | | |
|--------------------|---|---------------------------------------|--------------------------------------|
| Available colours: | 07 golden yellow 14 blue 26 bright red 61 purple | 09 orange 21 yellow 53 amaranth | 13 white 22 black 54 brick red |
| Use: | To be used in air-drying polyester basecoats and topcoats | | |

Chemical-physical characteristics:

| | |
|----------------------|--------------------------------------|
| Solid content (%): | From 80 to 100 according to colours. |
| Light fastness: | Good |
| Shelf-life (months): | 6 |

General characteristics:

- Good compatibility with polyester coatings.
- Poor compatibility with polyurethane and nitrocellulose coatings.
- Good hiding power and colour yield

Directions for use

XP3100/XX pastes can be added to polyester basecoats and topcoats, in a percentage ranging from 2% to 10%.

The paste generally tends to slow drying as well as hardening and therefore high doses may affect sanding in basecoats and hardness in topcoats.

The paste shall not be dispersed in the thinner, but added directly to the coating to be pigmented; good mechanical stirring is then recommended to obtain a fine dispersion.

An even better system is to mix the paste separately with a small quantity of paint and then introduce the mixture into the rest of the paint.

We recommend colouring only a small quantity of product at a time, since the paste pigments, unlike soluble pigments, have a marked tendency to sediment on the bottom.

WARNING

XP3100/XX pastes are affected by high temperatures, therefore they must be stocked in fresh and well ventilated rooms.

Shelf-life terms must be carefully complied with.