

Sayerlack is a brand of
The Sherwin-Williams Company
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TECHNICAL DATA SHEET

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AX2004/00
BINDER FOR WATERBORNE AND SOLVENT-BASED STAINS

Area of use:	Picture frames, kitchen doors, profiles.
Method of use:	Spray gun.
Thinning:	With water or DX0986/00 or DX1131/00 thinners.

Technical characteristics

Solids content (%):	20 ± 1
Specific gravity (kg/l):	0.970 ± 0.030
Viscosity (DIN 4 at 20°C):	19" ± 4"
Shelf-life (months):	15

General characteristics

AX2004/00 is a film-forming binder to be used together with stains to provide more uniform pore-marking and to allow better wiping of the wet stain (by hand or automatically).

The quantity of AX2004/00 to be added to the stain varies according to requirements, although the following is a general guideline:

Stain (XM8000/XX)	1 part
AX2004/00	1-2 parts
Thinner	3-10 parts

For solvent based stains suitable thinners are DX1131/00 (when maximum drying speed is required), or DX0986/00 (slow drying) when wiping is required (as with oak). Water can be used as a thinner, although this obviously gives much longer drying times (wait at least eight hours before overcoating).