

Technical Data Sheet

Percotop[®] Drying Accelerator

CS215

Description

PercoTop[®] Drying Accelerator CS215 is a special additive to accelerate the crosslinking of all 2K PercoTop[®] Topcoat qualities

Products

CS215	PercoTop [®] Drying Accelerator
PCT 9611 DTM	PercoTop [®] Topcoat
PCT 9449 Structure	PercoTop [®] Topcoat
PCT 2K PUR	PercoTop [®] Topcoat
PCT 2K PUR MATT	PercoTop [®] Topcoat
PCT 2K HS	PercoTop [®] Topcoat
PCT 2K 477 DTM	PercoTop [®] Topcoat
PCT 2K AC100	PercoTop [®] Topcoat

Substrates

- Pending above mentioned topcoats. Please consult respective specific technical datasheets

Surface preparation

- Substrates must be free from all contaminants
- Because of the wide variety of substrates and their manufacturing processes, a preliminary test should be carried out on the respective substrate to ensure that the pretreatment is sufficient to guarantee a perfect adhesion. For information on substrate and respective surface preparation, refer to the supplier's specifications.

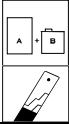

Technical Data Sheet

Percotop[®] Drying Accelerator

CS215

VOC value ready for use (EU Directive 1999/13/EC)
<ul style="list-style-type: none">• 686 g/l

Product preparation

	Mixing ratio	Addition of 1 % to 2 % Percotop [®] Drying Accelerator CS215
	Thinner	All PercoTop [®] Thinner except CS603
	Potlife at 20°C	<ul style="list-style-type: none">• Maximum 1 hour at + 20°C when 2 % addition• Maximum 2 hours at + 20°C when 1 % addition (pending on the quality and the application viscosity)
	Special Remarks	Overdosing of PercoTop [®] Drying Accelerator CS215 can give brittleness and adhesion problems of the topcoat.

Product data

Package viscosity	< 12 sec. DIN 4
Flash point	+ 25°C


PRODUCT	Solids Weight (%) +/- 1	Density (kg/l) +/- 0.01
Packaged	22	0.88

Technical Data Sheet

Percotop[®] Drying Accelerator

CS215

Remarks

	Mix paint and additive before use.
Storage conditions	Material has to be stored at a temperature between 5°C and 35°C.
Shelf life at 5°C to 35°C	Refer to label on the original can.

Safety

Consult the Safety Data Sheet prior to use.
Observe the precautionary notices displayed on the container.

Information

The information provided herein corresponds to our knowledge on the subject at the date of its publication. This information may be subject to revision as new knowledge and experience becomes available. The data provided fall within the normal range of product properties and relate only to the specific material designated; these data may not be valid for such material used in combination with any other materials or additives or in any process, unless expressly indicated otherwise. The data provided should not be used to establish specification limits or used alone as the basis of design; they are not intended to substitute for any testing you may need to conduct to determine for yourself the suitability of a specific material for your particular purposes. Since DuPont cannot anticipate all variations in actual end-use conditions DuPont makes no warranties and assumes no liability in connection with any use of this information. Nothing in this publication is to be considered as a license to operate under or a recommendation to infringe any patent rights.
This Technical Data Sheet supersedes all previous issues.

Copyright © 2012 DuPont. All rights reserved. PercoTop[®] is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.