



TECHNICAL DATA SHEET

QUICK DRYING ZINC PHOSPHATE HB PRIMER - Code: VER51L468

A quick drying primer suitable for overcoating blast cleaned steel.

Specially formulated for a production line environment where a quick drying hard coating is required in the minimum of time. Suitable for application by airless spray.

PACKAGE SIZE	5 Litre, 20 Litre
COLOUR	Red Oxide, Light Grey, Dark Grey, Black
FLASH POINT	22°C - 32°C
DRYING TIME @ 20°C	Surface Dry: 20 - 40 minutes
VOLUME SOLIDS	55% (+/- 2%)
RECOMMENDED W.F.T.	150 +/-10 microns
RECOMMENDED D.F.T.	75 microns
THEORETICAL SPREADING RATE	8 Sq. Metres/Litre
THINNERS	H50 Range
SHELF LIFE	12 months
V.O.C.	420 +/- 10 g/litre

SURFACE PREPERATION

Ensure surface is free from rust, moisture, oil or other surface contamination. Blast clean to BS 4232:1967 or Second quality - Swedish standard 2.5.

APPLICATION

AIRLESS SPRAY Nozzle Size 18-21 thou, Fan Angle - 80°, Tip Pressure 2000-2500 p.s.i.

HEALTH & SAFETY

Refer to M.S.D.S. prior to use.

Provide adequate ventilation. Prolonged skin contact inhalation of vapour must be avoided.
Eye contamination - Flush with eyewash or warm water for 10 minutes. Clean hands after use.

Any person or company using this product without first making enquiries as to the suitability for the intended purpose does so at their own risk, and vernizzi can accept no liability for the performance of the product or for any loss or damage arising out of such use.

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