

<b>PRODUCT NAME</b>
<b>Mordant T Wash</b>



**HMG PAINTS LTD**

Tel: 0161 205 7631 / Fax: 0161 205 8823  
www.hmgpaint.com / sales@hmgpaint.com

<b>ISSUE DATE</b>	22/9/2005
<b>FORMULA NO</b>	4118
<b>PRODUCT CODE</b>	PRIMORDANT



<b>PRODUCT DESCRIPTION</b>
HMG Mordant T Wash is manufactured to a formulation originally developed by the British Rail Board and is designed for use as an etching solution for galvanised steel & zintec.



<b>MAXIMUM VOC CONTENT (RFU)</b>
0.35kgs/ltr
<b>REGULATIONS / COMPLIANCE</b>
Out of Scope



<b>TECHNICAL INFORMATION</b>	
<b>FLASHPOINT</b>	13°C
<b>STORAGE</b>	12 months in original sealed containers



<b>CLEANING</b>
Ensure surfaces to be coated are dry and free from all traces of contaminants.
HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.
Please refer to Preparatory Cleaner index.

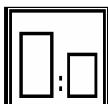


<b>SURFACE PREPARATION</b>
Please refer to HMG Technical Library for details on surface preparation.
Once HMG Mordant T Wash has been applied and allowed to turn Black, wash off with clean water and allow to dry.



<b>HEALTH AND SAFETY</b>
Refer to MSDS and tin label prior to use.

**APPLICATION METHODS**



<b>MIXING RATIO</b>							
RFU							



<b>NUMBER OF COATS</b>							
1							



<b>FLASH OFF</b>							
Allow to turn Black							



<b>DRYING TIME</b>							
Full dry	1hour						

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of HMG's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.