

<b>PRODUCT NAME</b>
<b>2K Etch Primer NT2000</b>

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<b>FORMULA NO</b>	3105
<b>PRODUCT CODE</b>	PRIETCBY



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#### PRODUCT DESCRIPTION

2K Etch Primer NT2000 is a Zinc Chromate translucent 2K Etch Primer offering outstanding adhesion and corrosion resistance when applied to metal, especially aluminium and alloys.



#### MAXIMUM VOC CONTENT (RFU)

0.770kgs/ltr

#### REGULATIONS / COMPLIANCE

2004/42 IIB (C) 780



#### COLOUR RANGE

Translucent Yellow



#### TECHNICAL INFORMATION

<b>FLASHPOINT</b>	-4°C
<b>TEMP RESISTANCE</b>	200°C
<b>STORAGE</b>	12 months in original sealed containers



#### CLEANING

Ensure surfaces to be coated are dry and free from all traces of contaminants.

HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to Preparatory Cleaner index.



#### SURFACE PREPARATION

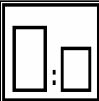


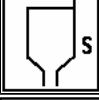








Please refer to HMG Technical Library for details on surface preparation.



#### HEALTH AND SAFETY

Refer to MSDS and tin label prior to use.

Suitable respiratory equipment should be worn when spraying.

		APPLICATION METHODS			
		COMPLIANT SPRAY GUN		PRESSURE POT	
	<b>MIXING RATIO</b>	Activator Base	1 1	Activator Base	1 1
	<b>HARDENER OPTIONS</b>	2K Etch Primer Standard Activator			
	<b>THINNER OPTIONS</b>	Thinner 2691			
	<b>VISCOSITY</b>	18 seconds B4 cup			
	<b>SPRAY GUN SETUP</b>	1.6-1.8		1.0-1.4	
	<b>NUMBER OF COATS</b>	1 even coat		1 even coat	
	<b>FLASH OFF</b>	15 mins			
	<b>DRYING TIME</b>	Touch dry Hard dry Full dry	30 mins 1 hr 24 hrs	Touch dry Hard dry Full dry	30 mins 1 hr 24 hrs
	<b>RECOATABILITY / OVERCOATING</b>	30 mins			
	<b>POT LIFE</b>	8 hrs @ 20°C			
	<b>WET FILM THICKNESS</b>	25 microns			
	<b>DRY FILM THICKNESS</b>	5 microns			

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