

Technical Data Sheet

TI1286/00

CLEAR BARRIER FOR MELAMINE PAPER

Supersedes previous issue dated 11/27/09

DATE 03/24/10

Area of use:	Flat parts of furniture		
Method of use:	Roller coater		
Mixing procedure:		by weight	by volume
Part A	TI1286/00	100	100
Part B (hardener)	TH2569/00	50	50
Thinner	DT5010/00	25-35	25-35

Technical characteristics

Solids content (%):	34 ± 1
Specific gravity (kg/l):	0.980 ± 0.030
Viscosity (DIN 8 at 20°C):	80" ± 3"
Pot-life:	approx. 6 hours
Number of coats:	1
Recommended application weight (g/m²):	10-20
Forced drying:	IR lamps 5" - 10"
Shelf-life (months):	12

General characteristics

TI1286/00 is a barrier for melamine paper to be applied by roller with an application weight of 10-20 g/m² for use on UV coating lines.

It ensures good adhesion of UV coatings subsequently applied on to the panels.

Special instructions

The product should be overcoated with UV basecoat immediately after drying with IR lamps.

In view of the wide variety of melamine papers in use, it is advisable to carry out a test beforehand to assess final adhesion.

The use of a thinner dripping pot is recommended to keep viscosity constant.