

GOYLAKE A-2632

PRODUCT DESCRIPTION: Two components polyurethane top coater, thixotropic. It reticulates with 50% of its hardener C-2632.

GENERAL FEATURES:

- Application with all kind of spray gun (aerographic, airless and air-mix).
- Good moisturizing power over the different supports.
- Good thixotropy.
- Great covering power.
- Good anti-sheeting power.
- Good behaviour when vertical application.
- Great touch.
- Excellent homogeneity at low gloss levels.

PHYSICAL DATA (at 20 °C)

- Viscosity Ford Cup N°4: 24-28ö.
- Density: 0,97-1,01gr/cm³
- Colour:..... Lightly whitish.
- Appearance in bottle: Viscous liquid.
- Appearance of dry film: Colourless.
- Storage:..... Over 6 months.
- Solid content: 42-46%

FEATURES OF THE MIXTURE:

- Ratio of the mixture: A-2632 / C-2632 : 2/1
- Viscosity of the mixture: 18-22".
- Pot-life at +20°C: Some 6 hours.

DRYING TIME (100 gr/m²):

- Dry powder: 10'
- Dry feel: 20'
- Dry sandpaper: -
- Overvarnishing: After 12 hours.

APPLICATION SYSTEMS:

| | <u>Viscosity application</u> | <u>Thinner</u> | <u>% Thinner</u> |
|--------------------------------------|------------------------------|----------------|------------------|
| - Aerographic and airless spraying : | 17" ó 19ö | 125-DPN | 5% - 10% |
| - Electrostatic spraying: | - | - | - |
| - Curtain coating: | - | - | - |
| - Roller coating: | - | - | - |
| - Immersion: | - | - | - |
| - Brush: | - | - | - |

APPLICATION FEATURES:

- Support: All types of veneers and woods.
- Preparation of the support: Eliminate the residue of sandpapering.
- Grammage: 1 - 2 coats of 120 ó 130 gr/m².

OBSERVATIONS: Homogenize the varnish and mixture prior to use. There are five gloss levels. It is recommended to varnish edges and bended pieces, which can be finished by aerographic and airless spraying. It gives excellent results on chairs due to its great covering and anti-sheeting powers. It is also recommended to varnish assembled furniture.