

PRODUCT NAME
Acrylated Noncell



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ISSUE DATE	22/9/2005
FORMULA NO	10770 series
PRODUCT CODE	TOPNONAC



PRODUCT DESCRIPTION
 Acrylated Noncell is an industrial paint for use in situations where quick drying, high gloss, durable and tough coatings are needed.



MAXIMUM VOC CONTENT (RFU)
 0.54kgs/ltr



COLOUR RANGE
 Available in a wide colour range including RAL & BS shades



TECHNICAL INFORMATION

FLASHPOINT	25°C
STORAGE	12 months in original sealed containers



CLEANING
 Ensure surfaces to be coated are dry and free from all traces of contaminants.
 HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.
 Please refer to Preparatory Cleaner index.



SURFACE PREPARATION
 Please refer to HMG Technical Library for details on surface preparation.



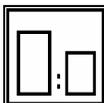
SUGGESTED PRIMER / FILLER / SEALER SYSTEMS
 2K Etch Primer High Build Washfiller; 2K Etch Primer NT2000; HB05 Primer.



HEALTH AND SAFETY
 Refer to MSDS and tin label prior to use.
 Suitable respiratory equipment should be worn when spraying.

APPLICATION METHODS

AEROSOL	COMPLIANT SPRAY GUN	
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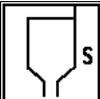
MIXING RATIO

RFU	Thinner Base	up to 10% 1				
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THINNER OPTIONS

	Thinner 2621 Thinner 2622		
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	VISCOSITY					
		30-35 seconds B4 cup				
	NUMBER OF COATS					
	1-2 coats	1-2 coats				
	FLASH OFF					
	15 mins between coats	15 mins between coats				
	DRYING TIME					
	Touch dry Hard dry	30 mins 12 hours	Touch dry Hard dry	30 mins 12 hours		

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of HMG's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.