

ORART181HARD

OROPAL 2K DIRECT TO METAL HARDENER

An aliphatic isocyanate hardener, to be used in conjunction with two pack polyurethane topcoats, especially formulated for varnishes and paints that have to withstand high standards (high resistance to ultraviolet rays). High build transparent and colourless product.

Physical parameters

Viscosity (Brookfield sp6 10rpm)	150 – 300 cPoise
Specific gravity	1,05 – 1,10 g/cc
Solids content	74 – 77%
Colour	Colourless
In-can appearance	Viscous liquid
Stability	12 months at 10 – 25°C

Product use information

Product preparation	Stir the product thoroughly with a suitable clean mixing paddle prior to use. Avoid ingress of water or moisture
Application process	Mix with the proper base according to the mixing ratio indicated on the technical data sheet for the base
Cleaning	ORART 226

Additional information

Safety	Consult package labelling. All safety information related to this product can be found in the relevant product safety data sheet
Storage	1 year

This technical data sheet aims to inform our customers about the properties of our product. Although the data contained here is based on our knowledge and technical reports carried out according to the mentioned standards, the suitability for purpose of use should be confirmed under customer practical conditions.



IRURENA GROUP

Product	Product code	Brand	Author	Date	Version	Replaces	Page	Language
ORART181HARD	ORART181HARD/Y	OROPAL	IKI COATINGS – IRURENA GROUP	13.03.17	1	Any previous version	1/1	EN