

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date 13.11.2019

Revision: 13.11.2019

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier** For professional use only
- **Trade name:** Epoxy 2K Epilife 2 Colours
- **1.2 Relevant identified uses of the substance or mixture and uses advised against** Surface Coating
- **Application of the substance / the mixture** Surface Coating
- **Uses advised against** Product is not intended, labelled or packaged for consumer use.
- **1.3 Details of the supplier of the safety data sheet**
- **Supplier:**
HMG PAINTS LIMITED
RIVERSIDE WORKS, COLLYHURST ROAD,
MANCHESTER. M40 7RU
UNITED KINGDOM
TEL: +44 (0)161 205 7631
EMAIL: sales@hmgpaint.com
- **Further information obtainable from:** sales@hmgpaint.com
- **1.4 Emergency telephone number:** +44 (0)161 205 7631 (Business hours)

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**
Flam. Liq. 3 H226 Flammable liquid and vapour.
Skin Irrit. 2 H315 Causes skin irritation.
Eye Dam. 1 H318 Causes serious eye damage.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT RE 2 H373 May cause damage to the hearing organs through prolonged or repeated exposure.
Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS02 GHS05 GHS07 GHS08 GHS09

- **Signal word** Danger
- **Hazard-determining components of labelling:**
reaction product: bisphenol-A-(epichlorhydrin) epoxy resin
isobutanol
Xylene (mix)
reaction mass of ethylbenzene and m-xylene and p-xylene
E96096
- **Hazard statements**
H226 Flammable liquid and vapour.
H315 Causes skin irritation.

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H318 Causes serious eye damage.
 H317 May cause an allergic skin reaction.
 H373 May cause damage to the hearing organs through prolonged or repeated exposure.
 H411 Toxic to aquatic life with long lasting effects.

· **Precautionary statements**

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

P321 Specific treatment (see on this label).

P362+P364 Take off contaminated clothing and wash it before reuse.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **2.3 Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

· **3.2 Chemical characterisation: Mixtures**

· **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 25068-38-6 NLP: 500-033-5 Reg.nr.: 01-2119456619-26-xxxx	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	>25-≤50%
CAS: 1330-20-7 EINECS: 215-535-7 Reg.nr.: 01-2119488216-32-xxxx	Xylene (mix) ⚠ Flam. Liq. 3, H226; ⚠ STOT RE 2, H373; Asp. Tox. 1, H304; ⚠ Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	>10-≤25%
EC number: 905-562-9 Reg.nr.: 01-2119555267-33	reaction mass of ethylbenzene and m-xylene and p-xylene ⚠ Flam. Liq. 3, H226; ⚠ STOT RE 2, H373; Asp. Tox. 1, H304; ⚠ Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	>10-≤25%
CAS: 108-65-6 EINECS: 203-603-9 Reg.nr.: 01-2119475791-29	2-methoxy-1-methylethyl acetate ⚠ Flam. Liq. 3, H226	>2.5-≤10%
CAS: 107-98-2 EINECS: 203-539-1 Reg.nr.: 01-2119457435-35-XXXX	1-methoxy-2-propanol ⚠ Flam. Liq. 3, H226; ⚠ STOT SE 3, H336	>2.5-≤10%
CAS: 147-14-8	CI Pigment Blue 15:3 substance with a Community workplace exposure limit	>2.5-≤10%
CAS: 78-83-1 EINECS: 201-148-0 Reg.nr.: 01-2119484609-23-XXXX	isobutanol ⚠ Flam. Liq. 3, H226; ⚠ Eye Dam. 1, H318; ⚠ Skin Irrit. 2, H315; STOT SE 3, H335-H336	>2.5-≤10%
CAS: 100-41-4 EINECS: 202-849-4 Reg.nr.: 01-2119489370-35	ethylbenzene ⚠ Flam. Liq. 2, H225; ⚠ STOT RE 2, H373; Asp. Tox. 1, H304; ⚠ Acute Tox. 4, H332	>1-≤2.5%
CAS: 68002-18-6	Urea P/W Formaldehyde, Isobutylated Aquatic Chronic 4, H413	>1-≤2.5%

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	Polyurethane ⚠ Skin Irrit. 2, H315	(Contd. of page 2) >1-≤2.5%
ELINCS: 434-430-9 Reg.nr.: 01-0000018057-71	E96096 ⚠ Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1B, H317; Aquatic Chronic 4, H413	≤1%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
Supply fresh air and call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
Supply fresh air; consult doctor in case of complaints.
- **After skin contact:**
Immediately wash with water and soap and rinse thoroughly. Remove contaminated clothing.
Immediately rinse with water.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
Do not induce vomiting; call for medical help immediately and show safety datasheet or label.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
- **5.3 Advice for firefighters**
- **Protective equipment:** Mount respiratory protective device.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
Wear protective equipment. Keep unprotected persons away.
- **6.2 Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Prevent seepage into sewage system, workpits and cellars.
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralising agent.
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.

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See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
Keep receptacles tightly sealed.
Ensure good ventilation/extraction at the workplace.
Prevent formation of aerosols.
- **Information about fire - and explosion protection:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Keep respiratory protective device available.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep receptacle tightly sealed and in a well-ventilated place.
Keep away from heat.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**

· **Ingredients with limit values that require monitoring at the workplace:**

1330-20-7 Xylene (mix)

WEL	Short-term value: 441 mg/m ³ , 100 ppm Long-term value: 220 mg/m ³ , 50 ppm Sk; BMGV
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reaction mass of ethylbenzene and m-xylene and p-xylene

OEL	Short-term value: 2 ppm Long-term value: 50 ppm
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108-65-6 2-methoxy-1-methylethyl acetate

WEL	Short-term value: 548 mg/m ³ , 100 ppm Long-term value: 274 mg/m ³ , 50 ppm Sk
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107-98-2 1-methoxy-2-propanol

WEL	Short-term value: 560 mg/m ³ , 150 ppm Long-term value: 375 mg/m ³ , 100 ppm Sk
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147-14-8 CI Pigment Blue 15:3

WEL	Short-term value: 2 mg/m ³ Long-term value: 1 mg/m ³ dusts and mists, as Cu
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78-83-1 isobutanol

WEL	Short-term value: 231 mg/m ³ , 75 ppm Long-term value: 154 mg/m ³ , 50 ppm
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100-41-4 ethylbenzene

WEL	Short-term value: 552 mg/m ³ , 125 ppm Long-term value: 441 mg/m ³ , 100 ppm Sk
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· DNELs		
25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin		
Oral	DNEL	0.75 mg/day (Con)
Dermal	DNEL	3.571 mg/day (Con) 8.33 mg/day (Ind)
Inhalative	DNEL	12.25 mg/m ³ (Ind)
1330-20-7 Xylene (mix)		
Dermal	DNEL	108 mg/day (Con) 180 mg/day (Ind)
Inhalative	DNEL	14.8 mg/m ³ (Con) 77 mg/m ³ (Ind)
reaction mass of ethylbenzene and m-xylene and p-xylene		
Oral	DNEL	1.6 mg/day (Con)
Dermal	DNEL	1,872 mg/day (Con) 3,182 mg/day (Ind)
Inhalative	DNEL	65.3 mg/m ³ (Con) 221 mg/m ³ (Ind)
108-65-6 2-methoxy-1-methylethyl acetate		
Oral	DNEL	1.67 mg/day (Con)
Dermal	DNEL	54.8 mg/day (Con) 153.5 mg/day (Ind)
Inhalative	DNEL	33 mg/m ³ (Con) 275 mg/m ³ (Ind)
107-98-2 1-methoxy-2-propanol		
Oral	DNEL	3.3 mg/day (Con)
Dermal	DNEL	18.1 mg/day (Con) 50.6 mg/day (Ind)
Inhalative	DNEL	43.9 mg/m ³ (Con) 369 mg/m ³ (Ind)
78-83-1 isobutanol		
Oral	DNEL	25 mg/day (Con)
Inhalative	DNEL	55 mg/m ³ (Con) 310 mg/m ³ (Ind)

· PNECs

- CAS No. 1330-20-7 Xylene mixed isomers
- Fresh water; 0.327 mg/l
 - Marine water; 0.327 mg/l
 - Intermittent release; 0.327 mg/l
 - STP; 6.58 mg/l
 - Sediment (Freshwater); 12.46 mg/kg
 - Sediment (Marinewater); 12.46 mg/kg
 - Soil; 2.31 mg/kg

· Ingredients with biological limit values:

1330-20-7 Xylene (mix)	
BMGV	650 mmol/mol creatinine Medium: urine Sampling time: post shift Parameter: methyl hippuric acid

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- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
 Keep away from foodstuffs, beverages and feed.
 Immediately remove all soiled and contaminated clothing
 Wash hands before breaks and at the end of work.
 Store protective clothing separately.
 Avoid contact with the skin.
 Avoid contact with the eyes and skin.
- **Respiratory protection:** When spraying the product, use a respiratory protective device.
- **Protection of hands:**



Protective gloves

- **Material of gloves**
 The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
 The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Appearance:

Form:	Liquid
Colour:	According to product specification
Odour:	Characteristic
Odour threshold:	Not determined.

· **pH-value:** Not determined.

· Change in condition

Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range:	120 °C

· **Flash point:** 24 °C

· **Flammability (solid, gas):** Not applicable.

· **Ignition temperature:** 287 °C

· **Decomposition temperature:** Not determined.

· **Auto-ignition temperature:** Product is not selfigniting.

· **Explosive properties:** Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

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· Explosion limits:	
Lower:	1.1 Vol %
Upper:	7 Vol %
· Vapour pressure at 20 °C:	6.7-8.2 hPa
· Density at 20 °C:	1.043 g/cm ³
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with water:	NOT MISCIBLE
· Partition coefficient: n-octanol/water:	Not determined.
· Viscosity:	
Dynamic at 20 °C:	180 mPas
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	41.8 %
Solids content:	58.6 %
· 9.2 Other information	No further relevant information available.

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:**
No dangerous decomposition products when stored and handled correctly

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC50 values relevant for classification:**

25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin

Oral	LD50	15,000 mg/kg (Rat)
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Dermal	LD50	23,032 mg/kg (Rab)
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1330-20-7 Xylene (mix)

Oral	LD50	5,000 mg/kg (Rat)
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Dermal	LD50	2,000 mg/kg (rbt)
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Inhalative	LC50/4 h	11 mg/l (Rat)
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108-65-6 2-methoxy-1-methylethyl acetate

Oral	LD50	>5,000 mg/kg (rat)
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Dermal	LD50	5,000 mg/kg (Rat)
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Inhalative	LC50/4 h	>10.8 mg/l (Rat)
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107-98-2 1-methoxy-2-propanol

Oral	LD50	4,016 mg/kg (rat)
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Dermal	LD50	>2,000 mg/kg (Rat)
Inhalative	LC50/4 h	25.8 mg/l (rat)
147-14-8 CI Pigment Blue 15:3		
Oral	LD50	>2,000 mg/kg (Rat)
78-83-1 isobutanol		
Oral	LD50	>2,000 mg/kg (Rat)
Dermal	LD50	>2,000 mg/kg (Rab)
100-41-4 ethylbenzene		
Oral	LD50	3,500 mg/kg (rat)
Dermal	LD50	17,800 mg/kg (rbt)
E96096		
Oral	LD50	2,000 mg/kg (Rat)
Dermal	LD50	2,000 mg/kg (Rat)
Inhalative	LC50/4 h	4.1 mg/l (Rat)

- **Primary irritant effect:**
- **Skin corrosion/irritation**
Causes skin irritation.
- **Serious eye damage/irritation**
Causes serious eye damage.
- **Respiratory or skin sensitisation**
May cause an allergic skin reaction.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure**
May cause damage to the hearing organs through prolonged or repeated exposure.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Must not reach sewage water or drainage ditch undiluted or unneutralised.
Danger to drinking water if even small quantities leak into the ground.
Also poisonous for fish and plankton in water bodies.
Toxic for aquatic organisms
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

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SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

- | | |
|--|---|
| · 14.1 UN-Number | UN1263 |
| · ADR, IMDG, IATA | |
| · 14.2 UN proper shipping name | 1 2 6 3 P A I N T R E L A T E D M A T E R I A L ,
E N V I R O N M E N T A L L Y H A Z A R D O U S |
| · ADR | P A I N T R E L A T E D M A T E R I A L (r e a c t i o n p r o d u c t :
b i s p h e n o l - A - (e p i c h l o r h y d r i n) e p o x y r e s i n) , M A R I N E
P O L L U T A N T |
| · IMDG | |
| · IATA | P A I N T R E L A T E D M A T E R I A L |
| · 14.3 Transport hazard class(es) | |
| · ADR, IMDG | |
| |   |
| · Class | 3 Flammable liquids. |
| · Label | 3 |
| · IATA | |
| |  |
| · Class | 3 Flammable liquids. |
| · Label | 3 |
| · 14.4 Packing group | III |
| · ADR, IMDG, IATA | |
| · 14.5 Environmental hazards: | Product contains environmentally hazardous substances:
reaction product: bisphenol-A-(epichlorhydrin) epoxy resin |
| · Marine pollutant: | Symbol (fish and tree) |
| · Special marking (ADR): | Symbol (fish and tree) |
| · 14.6 Special precautions for user | Warning: Flammable liquids. |
| · Danger code (Kemler): | 30 |
| · EMS Number: | F-E,S-E |
| · Stowage Category | A |
| · 14.7 Transport in bulk according to Annex II of
Marpol and the IBC Code | Not applicable. |

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· **Transport/Additional information:**

· **ADR**

· **Limited quantities (LQ)**

5L

· **Excepted quantities (EQ)**

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

· **Transport category**

3

· **Tunnel restriction code**

D/E

· **IMDG**

· **Limited quantities (LQ)**

5L

· **Excepted quantities (EQ)**

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

· **UN "Model Regulation":**

UN 1263 PAINT RELATED MATERIAL, 3, III,
ENVIRONMENTALLY HAZARDOUS

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Directive 2012/18/EU**

· **Named dangerous substances - ANNEX I** None of the ingredients is listed.

· **Seveso category**

E2 Hazardous to the Aquatic Environment

P5c FLAMMABLE LIQUIDS

· **Qualifying quantity (tonnes) for the application of lower-tier requirements** 200 t

· **Qualifying quantity (tonnes) for the application of upper-tier requirements** 500 t

· **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3

· **National regulations:**

· **Technical instructions (air):**

Class	Share in %
NK	41.8

· **Waterhazard class:** Water hazard class 2 (Self-assessment): hazardous for water.

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Full text of H-Statements referred to under sections 2 and 3:**

H225 Highly flammable liquid and vapour.

H226 Flammable liquid and vapour.

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H312 Harmful in contact with skin.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.

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H373 May cause damage to the hearing organs through prolonged or repeated exposure.

H411 Toxic to aquatic life with long lasting effects.

H413 May cause long lasting harmful effects to aquatic life.

· **Department issuing SDS:** Product safety department: LABORATORY

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

DNEL: Derived No-Effect Level (REACH)

PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 2: Flammable liquids – Category 2

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

Skin Sens. 1B: Skin sensitisation – Category 1B

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

Asp. Tox. 1: Aspiration hazard – Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

Aquatic Chronic 4: Hazardous to the aquatic environment - long-term aquatic hazard – Category 4