

PRODUCT NAME

Stoving Enamel

ISSUE DATE 22/9/2005

PRODUCT CODE TOPSTV



PRODUCT DESCRIPTION

A high performance, rapid curing, high build, general purpose Stoving Enamel.

It combines excellent colour and gloss retention together with good physical properties.

It is suitable for most domestic and industrial applications where it offers fast production turn around combined with economy and good technical properties.



SPECIAL PROPERTIES

- Ease of use
- Good long term durability



MAXIMUM VOC CONTENT (RFU)

0.5kgs/ltr

REGULATIONS / COMPLIANCE

- Not Applicable



COLOUR RANGE

Available in a wide colour range including RAL & BS shades



GENERAL INFORMATION

COVERAGE	20 square metres per litre @ 25 microns dft
FLASHPOINT	25°C
TEMP	160°C
RESISTANCE	Store between 5°C - 25°C. When not in use, cans must be kept sealed
STORAGE	12 months from delivery date in original sealed containers
SHELF LIFE	



CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate HMG product to remove all traces of contaminants.

HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Knowledge Base article Prep-Cleaning Techniques (KNB0009) and Preparatory Cleaners from the Product Guide.



SURFACE PREPARATION

Please refer to Knowledge Base for details on Surface Preparation.

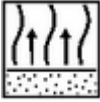
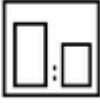


SUGGESTED PRIMER / FILLER / SEALER SYSTEMS

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**HEALTH AND SAFETY**

Refer to MSDS and tin label prior to use.



COMPLIANT SPRAY GUN		PRESSURE POT					
Base Thinner	1 < 20%	Base Thinner	1 < 20%				
Thinner 2691		Thinner 2691					
25-35 seconds B4 cup		25-35 seconds B4 cup					
1.6-1.8		1.2-1.4					
1-2 full coats		1-2 full coats					
15mins @ 20°C		15mins @ 20°C					
Full dry	30mins @ 120°C	Full dry	30mins @ 120°C				
50microns		50microns					
25microns		25microns					

* - HMG Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.

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