

PRODUCT NAME

Acrylic Stoving Enamel

ISSUE DATE 22/9/2005

PRODUCT CODE TOPSTVACR



PRODUCT DESCRIPTION

A durable and easy to use fast curing Stoving Enamel that is designed to give optimum durability and excellent colour retention on exterior exposure.



SPECIAL PROPERTIES

- Ease of use
- Good long term durability
- High gloss



MAXIMUM VOC CONTENT (RFU)

0.48kgs/ltr

REGULATIONS / COMPLIANCE

- Not Applicable



COLOUR RANGE

Available in a wide colour range including RAL & BS shades



GENERAL INFORMATION

COVERAGE	20 square metres per litre @ 20 microns dft
FLASHPOINT	24°C
TEMP	up to 180°C (dry) may discolour °C
RESISTANCE	Store between 5°C - 25°C. When not in use, cans must be kept sealed
STORAGE	
SHELF LIFE	12 months from delivery date in original sealed containers



CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate HMG product to remove all traces of contaminants.

HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Knowledge Base article Prep-Cleaning Techniques (KNB0009) and Preparatory Cleaners from the Product Guide.











SURFACE PREPARATION

Please refer to Knowledge Base for details on Surface Preparation.



HEALTH AND SAFETY

Refer to MSDS and tin label prior to use.
Suitable respiratory equipment should be worn when spraying.

HVLP		GRAVITY GUN					
	Base 1 Thinner up to 30%	Base 1 Thinner up to 30%	Base 1 Thinner up to 30%				
	Thinner 2691	Thinner 2691	Thinner 2691				
	30-40 seconds B4 cup	30-50 seconds B4 cup					
	1-2 coats	1-2coats					
	30mins	30mins					
	Full dry 30mins @ 120°C Full dry 15mins @ 150°C	Full dry 30mins @ 120°C Full dry 15mins @ 150°C					
	50microns	50microns					
	20microns	20microns					
<p>* - HMG Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.</p>							

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