

PRODUCT NAME

Stoving Primer

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PRODUCT CODE PRISTV



PRODUCT DESCRIPTION

HMG Stoving Primer Undercoats are high quality alkyd melamine formaldehyde high build systems, offering exceptional rust inhibiting qualities, hiding power and adhesion. HMG Epoxidised Stoving Primer may be used where maximum chemical resistance is required.

The Stoving primer undercoats may be used as a wet-on-wet system, or may be stoved and overcoated at a later stage.



SPECIAL PROPERTIES

- Ease of use
- Good long term durability
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MAXIMUM VOC CONTENT (RFU)

0.47kgs/ltr

REGULATIONS / COMPLIANCE

- Not Applicable



COLOUR RANGE

White, Buff other pastel shades by arrangement.



GENERAL INFORMATION

COVERAGE	12 square metres per litre @ 25 microns dft
FLASHPOINT	25°C
TEMP	Up to 160°C
RESISTANCE	Store between 5°C - 25°C. When not in use, cans must be kept sealed
STORAGE	12 months from delivery date in original sealed containers
SHELF LIFE	



CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate HMG product to remove all traces of contaminants.

HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Knowledge Base article Prep-Cleaning Techniques (KNB0009) and Preparatory Cleaners from the Product Guide.



SURFACE PREPARATION

Please refer to Knowledge Base for details on Surface Preparation.

**HEALTH AND SAFETY**

Refer to MSDS and tin label prior to use.

	AEROSOL		HVLP		COMPLIANT SPRAY GUN		
	Base	1	Base	1	Base	1	
	Thinner	10%	Thinner	10%	Thinner	10%	
	Thinner 2691		Thinner 2691		Thinner 2691		
	2 coats		2 coats		2 coats		
	15mins		15mins		15mins		
	Full dry	30mins@120°C	Full dry	30mins@120°C	Full dry	30mins@120°C	
	wet on wet after 15 mins or after stoving schedule.		wet on wet after 15 mins or after stoving schedule		wet on wet after 15 mins or after stoving schedule		
	50microns		50microns		50microns		
	25microns		25microns		25microns		
<p><i>* - HMG Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.</i></p>							

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