

# TECHNICAL DATA SHEET

## MACULOSE WHITE PRIMER

### PRODUCT DESCRIPTION

White cellulose based primer.

### AREAS OF USE

Most wooden substrates including MDF for internal use.

### PRODUCT CHARACTERISTICS

Good filling properties with good build  
 Quick drying  
 Easy to sand

### METHODS OF APPLICATION AND USE OF PRODUCT

Conventional pneumatic spray	Air pressure	3 - 5 bar
	Tip size	1.5 - 2.0 mm
Airless/airmix spraying	Fluid pressure	100 - 140 bar
	Air pressure	2 bar
	Tip size	0.011 - 0.013 inch

### MIXING PROCEDURE

Up to 20% DT450 thinners may added if required.

### DATA

Solids (%w/w)	43.25	
Density (kg/l)	1.100	
VOC (g/l)	620	
Solids (g/l)	476	
Viscosity (secs. DIN 4)	90	
Recommended film weight (g/m <sup>2</sup> )	100	
Number of coats	3 max.	
Drying times at 20°C and 100 g/m <sup>2</sup>	Dust dry	15 mins
	Touch dry	45 mins
	Stackable	2 hours
	Recoating	90 mins

### STORAGE

Six months in sealed containers.

### FURTHER INFORMATION

Read the separate Health and Safety sheet prior to use.

This is just one of a wide range of industrial wood coatings from Arch. Should you require any further information on this, or any other product within our range, simply contact us at the address below.