

TECHNICAL DATA SHEET

supersedes previous issue dated 11/12/97

SC 6849
WOOD FILLER

Area of use:	Flat parts, fitted furniture, solid wooden parts, table top.
Method of use:	Wiping, spray and wiping, roller coater, brush
Mixing procedure:	by weight (kg)
Part A	SC 6849 100
Stain	XM 7100/XX 5-20
Thinner	XS 7 0-20

Technical characteristics:

Solids content (%):	66 ± 1
Specific gravity (kg/l):	1.730 ± 0.030
Viscosity (Brookfield at 20°):	4,000 ± 1,000 cps
Interval between coats:	Min. 1 hour
Number of coats:	Max. 2
Drying time (100 g/m ² at 20°C):	Dust free 5' Touch dry 20' Sandable 90' Min. Overcoatable 90' Min.
Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

General characteristics

SC 6849 is a wood filler ensuring a high filling power even on very porous timbers.

After application (by brush, spray, wiping or roller), remove the coating in excess with a rag.

Wiping time after application is approx. 20 minutes.

SC 6849 can be used as it is or mixed with stains from XM 7100/XX series.

If used mixed with XM 7100/XX, it is possible to fill and colour the wood pores with only one operation, always getting an even staining with no colour variation also on large surfaces or on areas with different absorption.

Warning

During summer or in tropical areas, the addition of a slow-drying thinner such as XS 7 is recommended.

In order to avoid problems of adhesion, strictly comply with recommended over-coating times.

In case of prolonged drying (i.e. one day), a light sanding is suggested.