

supersedes previous issue dated 28/10/96

XT 4022

ONE-PACK CLEAR BARRIER WITH ANTI-YELLOWING PROPERTIES

Area of use:	Reconstituted veneers, Erable.		
Method of use:	Spray gun.		
Thinning:		by weight (kg)	by volume (l)
	Part A: Thinner:	XT 4022 DT 450	100 100-200
			100 100-200

Technical characteristics:

Solids content (%):	20.5 ± 1		
Viscosity (DIN 4 at 20°C):	38" ± 5"		
Specific gravity (kg/l):	0.910 ± 0.030		
Recommended application weight (g/m²):	Min. 10 - Max. 30		
Number of coats:	Max. 1		
Drying time (20 g/m² at 20°C):	Dust free	2'	
	Touch dry	10'	
	Stackable	1 hour	
Forced drying (20 g/m²):	Hot air at 30-50°C	15'	
Overcoating:	Wait at least 1 hour.		
Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.		

Substrate preparation

Thorough sanding and cleaning of the bare wood.

General characteristics

XT 4022 is a one-pack barrier designed to maintain and brighten the colouring of reconstituted veneers and Erable. It is suitable for overcoating with polyurethane and polyester coatings but not with acrylic coatings (such as TU 54, TU 74**).

With pale coloured and white reconstituted veneers and Erable, it acts as a UV absorber, reducing yellowing of the substrate.

XT 4022 must be applied with very low thicknesses, so it is advisable to add large quantities of thinner (up to 200%) to assure good pore wetting.

If large thicknesses are applied, the polyester basecoat is liable to lift the barrier away from the substrate.

Special instructions

XT 4022 is totally unsuitable for isolating resinous timbers such as rosewood, teak, etc. For these timbers we recommend TR 4027 / XT 4028.