

TECHNICAL DATA SHEET

supersedes previous issue dated 09/09/97

XR 5015**BINDER FOR ROLLER COATER GRADE STAINS**

Area of use:	Flat parts to be stained using roller coater.
Method of use:	Roller coater.
Thinning:	With DX 982 or DX 983.

Chemical-physical characteristics

Solids content (%):	9.5 ± 1
Specific gravity (kg/l):	0.960 ± 0.030
Viscosity (DIN 8 at 20°C):	48" ± 2"
Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

General characteristics

The binder XR 5015 is to be blended with XM 8000/XX series stains for roller coater application. It increases the consistency and viscosity of the stains, thus facilitating roller coater application and promoting pore marking.

XR 5015 should be added to concentrated stain in a percentage of 5-30% max. Higher percentages produce darker stains (since the viscosity is higher) and greater pore marking (darker pore).