

TECHNICAL DATA SHEET

supersedes previous issue dated 19/11/03

WU42**
PRE-CAT SELF-SEALER

Colours and versions:	10, 20, 40, 60 gloss (± 2).						
Area of use:	General purpose.						
Method of use:	Spray gun (airless, airmix), electrostatic application, curtain coater.						
Mixing procedure:	<table border="0"> <tr> <td></td> <td>By weight (kg)</td> </tr> <tr> <td>WU42**</td> <td>100</td> </tr> <tr> <td>DT 436</td> <td>20</td> </tr> </table>		By weight (kg)	WU42**	100	DT 436	20
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WU42**	100						
DT 436	20						

Technical characteristics:

Solids content (%):	26 ± 2
Specific gravity (kg/l):	0.920 ± 0.030
Viscosity (DIN 4 at 20°C):	$32'' \pm 2''$

General characteristics

Recommended application weight (g/m ²):	80 - 120						
Number of coats:	Max. 3						
Drying time (100 g/m ² at 20°C):	<table border="0"> <tr> <td>Dust free:</td> <td>15'</td> </tr> <tr> <td>Touch dry:</td> <td>30'</td> </tr> <tr> <td>Stackable:</td> <td>90'</td> </tr> </table>	Dust free:	15'	Touch dry:	30'	Stackable:	90'
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Forced air ventilation:	Recommended application system: <table border="0"> <tr> <td>Flash-off:</td> <td>10'</td> </tr> <tr> <td>At 30-50° C.:</td> <td>60'</td> </tr> <tr> <td>Cooling:</td> <td>10'</td> </tr> </table>	Flash-off:	10'	At 30-50° C.:	60'	Cooling:	10'
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At 30-50° C.:	60'						
Cooling:	10'						
Shelf-life (months):	12.						

WU42**/00 is a pre-cat self-sealer for general use, available in four different gloss levels.