SAYERLACK®
INNOVATIVE WOOD SOLUTIONS is a brand of ARCH Arch Chemicals, Inc.

TECHNICAL DATA SHEET

SZ32**/00 INEXPENSIVE CLEAR PRE-CAT TOPCOAT

Versions:	10, 30, 60 gloss.
Area of use:	General purposes and turned parts.
Method of use:	Conventional and pneumatic spray guns.

Technical characteristics:

Solids content (%):	10 gloss: 25 ± 1 30, 60 gloss: 29 ± 1
Specific gravity (kg/l):	0.945 ± 0.030
Viscosity (DIN 4 at 20°C):	20" ± 1"

Substrate preparation
With pre-cat, polyurethane or ureic basecoat and subsequent sanding.

General characteristics

Recommended application weight (g/m²):	100 - 150
Drying time (100 g/m² at 20°C):	Dust free: 10'-15' Touch dry: 60'-70' Stackable: 6 hours.
Forced air ventilation (100 g/m²):	Recommended application system: Flash-off: 20' At 50° C.: 40' Cooling: 20'
Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

SZ32**/00 main characteristics are a feeble smell of formic aldehyde, excellent wettability and surface hardness.

Warnings and advices for use

- Apply the product at temperatures included between 18-25° C. At lower temperatures drying time increases; at higher temperatures we recommend thinning with retardant products.
- Keep the cans in temperate rooms. Do not use the product if it has been stored at temperatures lower than 15°C. In case of need, pre-warm the cans in a double-boiler at 25-30° C. for 2 hours at least.

N.B.: Data provided on this Technical Data Sheet correspond to our best knowledge and experience. We assure consistency on the chemical-physical characteristics of our products, within the tolerance limits specified on our Technical Data Sheets. Responsibility of final result of product application is fully up to the users, who shall make sure that the product corresponds to their own needs with regard to application system, to substrates used as well as to working conditions.
WARNING: Actual viscosity of some pigmented and/or thixotropic products may differ from the viscosity shown on the Technical Data Sheet. Differences are to be regarded as acceptable if within 30% maximum.
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