

TECHNICAL DATA SHEET

SZ30/00**
CLEAR PRE-CAT TOPCOAT

Versions:	10, 30, 40 gloss.
Area of use:	General purposes and turned parts.
Method of use:	Conventional and pneumatic spray guns.

Technical characteristics:

Solids content (%):	31 ± 1
Specific gravity (kg/l):	0.940 ± 0.030
Viscosity (DIN 4 at 20°C):	31" ± 1"

Substrate preparation

With pre-cat, polyurethane or ureic basecoat and subsequent sanding.

General characteristics

Recommended application weight (g/m ²):	100 - 150
Drying time (100 g/m ² at 20°C):	Dust free: 10'-15' Touch dry: 60'-70' Stackable: 6 hours.
Forced air ventilation (100 g/m ²):	Recommended application system: Flash-off: 20' At 50° C.: 40' Cooling: 20'
Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

SZ30**/00 main characteristics are a feeble smell of formic aldehyde, excellent wettability and surface hardness.

Warnings and advices for use

- Apply the product at temperatures included between 18-25° C. At lower temperatures drying time increases; at higher temperatures we recommend thinning with retardant products.
- Keep the cans in temperate rooms. Do not use the product if it has been stored at temperatures lower than 15°C. In case of need, pre-warm the cans in a double-boiler at 25-30° C. for 2 hours at least.