

TECHNICAL DATA SHEET

supersedes previous issue dated 26/07/96

SZ 305
ONE-PACK CLEAR ACRYLIC MATT TOPCOAT

Versions:	5 gloss		
Area of use:	on picture frames as non-yellowing protective coating on gold leaf and as a fixative for positive/negative stains		
Method of use:	Conventional, airless, airmix and normal spray guns, normal spray guns with pressurised systems		
Mixing procedure:		by weight	by volume
	SZ 305	100	100
Thinner	DT 431	30-40	35-45

Technical characteristics

Solids content (%):	24 ± 1		
Specific gravity (kg/l):	0.925 ± 0.030		
Viscosity (DIN 4 at 20°C):	30" ± 3"		
Recommended application weight (g/m ²):	90-130		
Drying time (100 g/m ² at 20°C):	Dust free	10'	
	Touch dry	20'-25'	
	Stackable	8-10 hours	
Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.		

Substrate preparation

Sanded spruce stained by positive-beize.

Picture frames already coated with gesso and on which a gold leaf has been applied.

General characteristics

Extremely fast-drying and non-yellowing matt self-priming topcoat with excellent slip and smoothness.

Special instructions

Mix the product thoroughly before use in order to homogenise the matting agent.