

TECHNICAL DATA SHEET

supersedes previous issue dated 29/10/03

SZ 13**
NITROCELLULOSE MATT TOPCOAT

Gloss:	5, 10, 20, 30, 40, 50, 60, 70, 80, 90.		
Area of use:	Flat parts, turned parts and fitted furniture.		
Method of use:	Spray gun		
Mixing procedure:		by weight (kg)	by volume (l)
	Part A:	SZ 13**	100
	Thinner:	DS 1105 or DT 114630-40	30-40

Technical characteristics:

Solids content (%):	27 ± 2
Specific gravity (kg/l):	0.940 ± 0.030
Viscosity (DIN 4 at 20°C):	50" ± 5"
Recommended application weight (g/m ²):	Min. 60 - Max. 150 per coat
Drying time (100 g/m ² at 20°C):	Dust free 5'
	Touch dry 15'
	Through dry 4 hours
Forced drying (100 g/m ²):	Hot air at 30-40°C recommended
Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

Substrate preparation

With nitrocellulose, polyurethane or polyester basecoats.

General characteristics

SZ 13** is a series of nitrocellulose matt topcoats with excellent finish in terms of hardness and soft touch, minimal basecoat lifting and good build.

Special instructions

In particularly hot or humid weather, add 2-5% anti-blushing thinner XS 7 to prevent blushing and promote flow.

To accelerate drying use DT 1150 instead of DS 1105. If light tinting is required, add XC 1900/XX stains.