

TECHNICAL DATA SHEET

SL4190
CLEAR HIGH-GLOSS NITROCELLULOSE TOPCOAT

Area of use:	General use.
Method of use:	Conventional, airmix and airless spray guns.
Thinning:	With 25% in weight of DT 436 thinner.

Technical characteristics

Solids content (%):	24 ± 2
Specific gravity (kg/l):	0.920 ± 0.030
Viscosity (DIN 4 at 20°C):	46" ± 3"

Substrate preparation

With solvent-based stains, if required.

General characteristics

Recommended application weight (g/m ²):	120						
Drying time (100 g/m ² at 20°C):	<table> <tr> <td>Dust free</td> <td>10'</td> </tr> <tr> <td>Touch dry</td> <td>30'</td> </tr> <tr> <td>Through dry</td> <td>90'</td> </tr> </table>	Dust free	10'	Touch dry	30'	Through dry	90'
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Touch dry	30'						
Through dry	90'						
Shelf-life:	<p>If the product is properly stored, shelf-life is unlimited.</p> <p>After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.</p>						

SL4190 is a high-gloss topcoat that can be applied on nitrocellulose basecoat (SU 700) or on polyurethane basecoat (TU1079 or TU 636).