

TECHNICAL DATA SHEET

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IF 490/XX
CRAQUELET EFFECT - NC TOPCOAT

Colours:	00 clear 73 metal	08 bolo red 74 white	22 black
Area of use:	Flat parts, turned parts, kitchen doors, picture frames		
Method of use:	Spray gun		
Thinning:	DS 5 nitrocellulose thinner 70-80% by weight		

Substrate preparation

With nitrocellulose clear or pigmented basecoats and/or topcoats according to the system used.

Technical characteristics

Solids content (%):	17-37 depending on the colour
Specific gravity (kg/l):	0.936 - 1.150
Viscosity (DIN 4 at 20°C):	80" ± 5"
Recommended application weight (g/m ²):	100 - 120
Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

General characteristics

IF 490/XX series products are craquelet effect coatings. They must be applied thinned as described above onto nitrocellulose basecoats and/or topcoats after about 4 hours without sanding.

The craquelet effect appears during the drying stage (after about 5-10 minutes), and is enhanced by a suitable contrast between the colour of the basecoat and the colour of the craquelet topcoat.

A wide range of different craquelet patterns can be obtained with IF 490/XX simply by varying the amount of thinner, the quantity of sprayed product and the spraying method.

The coating system can be completed with clear matt or gloss nitrocellulose or acrylic topcoats or SZ 305.