

# TECHNICAL DATA SHEET

supersedes previous issue dated 22/11/99

**IF 419/XX**
**VELVET EFFECT TOPCOAT**

Colours	04 yellow 22 black	13 white 26 red	14 blue
Areas of use	flat parts, turned parts, profiles, picture frames		
Method of use	spray		
Mixing procedure:	by weight		
Part A	IF 419/XX	100	
Part B (hardener)	TH 790	50	
Thinner	DT 431	20-30	

### Technical characteristics

Solids content (%)	04 yellow	26 ± 1
	13 white	37 ± 1
	14 blue	28 ± 1
	22 black	22 ± 1
	26 red	26 ± 1
Specific gravity (kg/l)	04 yellow	0.947 ± 0.030
	13 white	0.975 ± 0.030
	14 blue	0.950 ± 0.030
	22 black	0.950 ± 0.030
	26 red	0.930 ± 0.030
Viscosity (DIN 4 at 20°C)	90" ± 5"	
Recommended application weight (g/m <sup>2</sup> )	120 - 140	
Shelf life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.	

### Substrate preparation

With pigmented polyester or polyurethane coatings.

### Special instructions and method of use

Since IF 419/XX does not have a high hiding power, the basecoat should have a colour similar to the topcoat.

The final aesthetical result is a soft matt pigmented surface similar to velvet.

All the colours from IF 419 range can be intermixed to obtain the desired colours.