

TECHNICAL DATA SHEET

supersedes previous issue dated 12/12/96

IF 411/XX
METAL MARBLE EFFECT

Colours:	34 gold 73 silver
Area of use:	Flat parts, profiles, frames
Method of use:	Spray gun, pad, wiping
Thinning:	As required with DX 931

Technical characteristics

Solids content (%):	14 ± 0.5
Specific gravity (kg/l):	IF 411/34 0.950 ± 0.030
	IF 411/73 0.900 ± 0.030
Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

Substrate preparation

With pigmented polyester or polyurethane basecoats.

Special instructions and method of use

After sanding of the polyester or polyurethane basecoat, spray IF 411/XX as it is or thinned with DX 931, depending on the required colour intensity.

After drying, remove some of the product by manual padding using a natural sponge soaked with DX 931 thinner. This creates an effect resembling the streaks in marble.

Various chromatic effects can be obtained by combining application of IF 411/XX with further coats of XM 8000/XX stains and following the same procedure described above.

Apply the clear topcoat, which may be matt or gloss, polyurethane, acrylic or polyester, within an interval of 10 minutes to 3-4 hours after the application of IF 411/XX.