

TECHNICAL DATA SHEET

61763

CLEAR TOPCOAT LACQUER FOR ABS AND HIGH IMPACT STYRENE

PRODUCT DESCRIPTION

A gloss coating for high Impact Polystyrene and most ABS plastics.

AREAS OF USE

As a topcoat for High Impact Polystyrene and most ABS plastics.

Can be pigmented (5-20%) using the Sandosperse A series pigments.
Can be tinted (1-10%) to translucent shades, using the XC1900 stain concentrates for internal use only.

When presented with a new substrate always check the adhesion of the dry film before starting the work.

PRODUCT CHARACTERISTICS

- Excellent adhesion.
- Tough and hard wearing.
- Single pack.
- Fast drying.

METHODS OF APPLICATION AND USE OF PRODUCT

Conventional, airless and airmix spray guns.

DATA

Solids (% w/w)	18.3	
Density (kg/l)	0.90	
VOC (g/l)	735	
Viscosity (secs. Ford 4 @ 20°C)	12-15	
Recommended film weight (g/m ²)	80 - 120	
Number of coats	2 max	
Drying times at 60 g/m ²	Dust free	10 mins.
	Touch dry	30 mins.
	Stackable	8 hours

STORAGE

Unlimited in sealed containers. Stir well before use.

FURTHER INFORMATION

Read the separate Health and Safety sheet prior to use.

This is just one of a wide range of industrial wood coatings from Arch. Should you require any further information on this, or any other product within our range, simply contact us at the address below.

TECHNICAL DATA SHEET

61763

**CLEAR TOPCOAT LACQUER FOR ABS AND
HIGH IMPACT STYRENE**