

TECHNICAL DATA SHEET

61744**CLEAR TOPCOAT LACQUER FOR ABS****PRODUCT
DESCRIPTION**

A gloss coating most ABS plastics.

AREAS OF USE

As a topcoat for most ABS plastics.

Can be pigmented (5-20%) using the Sandosperse A series pigments.
Can be tinted (1-10%) to translucent shades, using the XC1900 stain concentrates for internal use only.

When presented with a new substrate always check the adhesion of the dry film before starting the work.

**PRODUCT
CHARACTERISTICS**

- Excellent adhesion.
- Tough and hard wearing.
- Single pack.
- Fast drying.

**METHODS OF
APPLICATION AND
USE OF PRODUCT**

Conventional, airless and airmix spray guns.

DATA

Solids (% w/w)	18	
Density (kg/ltr)	0.902	
VOC (g/ltr)	740	
Viscosity (secs. Ford 4 @ 20°C)	12-15	
Recommended film weight (g/m ²)	80 - 120	
Number of coats	2 max	
Drying times at 60 g/m ²	Dust free	10 mins.
	Touch dry	30 mins.
	Stackable	8 hours

STORAGE

Unlimited in sealed containers. Stir well before use.

**FURTHER
INFORMATION**

Read the separate Health and Safety sheet prior to use.

This is just one of a wide range of industrial wood coatings from Arch. Should you require any further information on this, or any other product within our range, simply contact us at the address below.

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