

# TECHNICAL DATA SHEET

**60067****CLEAR ACRYLIC LACQUER****PRODUCT  
DESCRIPTION**

A satin finish coating for acrylic plastics for internal use.

**AREAS OF USE**

As a topcoat for acrylic plastics.

Can be pigmented (5-20%) using the Sandosperse A series pigments.  
Can be tinted (1-10%) to translucent shades, using the XC1900 stain concentrates for internal use only.

When presented with a new substrate always check the adhesion of the dry film before starting the work.

**PRODUCT  
CHARACTERISTICS**

- Excellent adhesion.
- Tough and hard wearing.
- Single pack.
- Fast drying.

**METHODS OF  
APPLICATION AND  
USE OF PRODUCT**

Conventional, airless and airmix spray guns.

**DATA**

Solids (% w/w)	20	
Density (kg/ltr)	0.914	
VOC (g/ltr)	731	
Viscosity (secs. Ford 4 @ 20°C)	63 ± 3	
Recommended film weight (g/m <sup>2</sup> )	80 - 120	
Number of coats	2 max	
Drying times at 60 g/m <sup>2</sup>	Dust free	10 mins.
	Touch dry	30 mins.
	Stackable	8 hours

**STORAGE**

Unlimited in sealed containers. Stir well before use.

**FURTHER  
INFORMATION**

Read the separate Health and Safety sheet prior to use.

This is just one of a wide range of industrial wood coatings from Arch. Should you require any further information on this, or any other product within our range, simply contact us at the address below.



**SAYERLACK®**

INNOVATIVE WOOD SOLUTIONS

is a brand of



Arch  
Chemicals,  
Inc.

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