

TECHNICAL DATA SHEET

**56408,
58989,
61281**

CLEAR TOPCOAT LACQUERS FOR STYRENE

PRODUCT DESCRIPTION

A range of clear coatings.
56408: Satin finish
58989: Gloss High build
61281: Satin high build

AREAS OF USE

For use on blown styrene for mouldings used in furniture.

Can be pigmented (5-20%) using the Sandosperse A series pigments.
Can be tinted (1-10%) to translucent shades using the XC1900 stain concentrates for internal use.

PRODUCT CHARACTERISTICS

- Excellent adhesion.
- Tough and hard wearing.
- Single pack.
- Contains low attack solvents to ensure the polystyrene skin is not breached.
- Fast drying.

METHODS OF APPLICATION AND USE OF PRODUCT

Conventional, airless and airmix spray guns.

DATA

Solids (% w/w)	20-28	
Density (kg/lt)	0.91	
VOC (g/lt)	711	
Viscosity (secs. Ford 4 @ 20°C)	20-28	
Recommended film weight (g/m ²)	80 - 120	
Number of coats	2 max	
Drying times at 60 g/m ²	Dust free	10 mins.
	Touch dry	30 mins.
	Stackable	8 hours

STORAGE

Unlimited in sealed containers. Stir well before use.

FURTHER INFORMATION

Read the separate Health and Safety sheet prior to use.

This is just one of a wide range of industrial wood coatings from Arch. Should you require any further information on this, or any other product within our range, simply contact us at the address below.



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INNOVATIVE WOOD SOLUTIONS

is a brand of



Arch
Chemicals,
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