

TECHNICAL DATA SHEET

23R2**DECOR ACRYL UNDERCOAT 23R2****PRODUCT DESCRIPTION**

Water based opaque undercoat based on acrylic resins.

AREAS OF USE

All joinery items for external use.

PRODUCT CHARACTERISTICS

- Good adhesion.
- Excellent sealing properties.
- Quick drying.
- Can be overpainted with all commercially available topcoats.

METHODS OF APPLICATION AND USE OF PRODUCT**Conventional Spray Equipment**

2 – 2.2 mm tips
3 – 5 bar pressure
Thin with water at 5%

Airless Spray Equipment

0.011 – 0.013 inch tips
100 – 140 bar liquid pressure

Apply at temperatures between 5°C and 40°C with a maximum relative humidity of 80%. Thin and clean equipment with water. Stir contents of can well before use.

Consult Arch Coatings UK for advice before converting to water based from solvent based products.

DATA

Colour:	white
Density (kg/ltr):	1025
Solids content (vol/vol):	38
Min film thickness (microns):	120 wet, 50 dry
Theoretical coverage:	approx 8 m ² per litre
Drying times:	dust dry 30 mins
	touch dry 1 hour
	through dry 24 hrs
	recoatable 4 hrs

Drying times are dependent on temperature.

STORAGE

One year in sealed containers if stored between 5°C and 30°C.

FURTHER INFORMATION

Read the separate Health and Safety sheet prior to use.

This is just one of a wide range of industrial wood coatings from Arch Coatings UK. Should you require any further information on this, or any other product within our range, simply contact us at the address below.