

**AZPIFOND F-192 BASE**

**PRODUCT DESCRIPTION:** Polyurethane primer coat on a base of very elastic resins that reticulates 2:1 in volume with its hardener CATALIZADOR C-292. Adding a total of 3% of PASTA PIGMENTARIA 9.700 pigment pastes it is possible to obtain primers in different colours (NCS, RAL, BS, Pantone, etc).

**GENERAL FEATURES:**

- Aerographic or airmix application.
- Very good sandpapering by hand and by machine.
- Excellent thixotropy.
- Good repaintability.
- Good covering.
- Great elasticity.

**PHISICAL PARAMETERS (at 20 °C)** .....

- Density: ..... 1,41 +/- 0.02 gr/cm<sup>3</sup>
- Solids: ..... 68-72%
- Appearance in bottle: ..... Viscous liquid.
- Appearance of dry film: ..... Depending on the colour.
- Storage: ..... 12 months.

**FEATURES OF THE MIXTURE:**

- Ratio of the mixture: ..... 2:1 in volume
- Viscosity of the mixture: ..... 60-100 "
- Pot-life at +20°C: ..... 2 - 3 hours approximately.

**CURING TIME (100 gr/m<sup>2</sup>):**

- Dry powder: ..... 6-8'
- Dry feel: ..... 15-20'
- Dry sandpaper: ..... 4-6 hours
- Overvarnishing: ..... After 12-15 hours.

**APPLICATION SYSTEMS:**

	<u>Viscosity application</u>	<u>Thinner</u>	<u>% Thinner</u>
- Aerographic and airless spraying:	25-28"	D-202/125-DPN	15-25%
- Electrostatic spraying:	15-16"	125-DPN	40-50%

**APPLICATION FEATURES:**

- Support: ..... MDF and all type of veneers and massif woods.
- Preparation of the support: ..... Eliminate the residue of sandpapering.
- Paper weight: ..... 2 - 3 coats of 160 – 200 gr/m<sup>2</sup>.

**OBSERVATIONS:** Homogenize the varnish and mixture prior to use. It is formulated for sealing of any type of wood supports, MDF.... It has elasticity, thixotropy and speed of curing. It is very adequate for sanding by hand of all type of mouldings. Adding 3% of PASTA PIGMENTARIA 9.700 pigment pastes it is possible to obtain primers in different colours (NCS, RAL, BS, Pantone, etc).