

COMPANY WITH MANAGEMENT SYSTEM - UNI EN ISO 9001 -- UNI EN ISO 14001 -

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Company under the direction and coordination of The Sherwin-Williams Company, USA

Technical **Data Sheet**

SC6849/00 **WOOD FILLER**

Supersedes previous issue dated 01.24.08

DATE 11/20/14

Area of use:	Wooden panels, furniture, solid wood items, table top.
Method of use:	Wiping, spray and wiping, roller coater, brush
Mixing procedure:	by weight (kg)
Part A	SC6849/00 100
Stain	XM7100/XX 5-20
Thinner	XS0007/00 0-20

Technical characteristics:

Solids content (%):	66 ± 1
Specific gravity (kg/l):	1.251 ± 0.030
Viscosity (Brookfield at 20°):	4,000 ± 1,000 cps
Interval between coats:	Min. 1 hour
Number of coats:	Max. 2
Drying time (100 g/m² at 20°C):	Dust free 5'
	Touch dry 20'
	Sandable 90' Min.
	Overcoatable 90' Min.
Shelf-life:	If the product is properly stored, shelf-life is unlimited.
	After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.
Shelf-life (months):	36 in the original package

General characteristics

SC6849/00 is a wood filler ensuring a high filling power even on very porous timbers.

After application (by brush, spray, wiping or roller), remove the coating in excess with a rag.

Wiping time after application is approx. 20 minutes.

SC6849/00 can be used as is (in pigmented systems) or mixed with stains from XM7100/XX series.

If used mixed with XM7100/XX, it is possible to fill and colour the wood pores with a single operation, always getting an even staining with no colour variation also on large surfaces or on areas with different absorption.

N.B.: DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. WE ASSURE CONSISTENCY ON THE CHEMICAL-PHYSICAL CHARACTERISTICS OF OUR PRODUCTS, WITHIN THE TOLERANCE LIMITS SPECIFIED ON OUR TECHNICAL DATA SHEETS. RESPONSIBILITY OF FINAL RESULT OF PRODUCT APPLICATION IS FULLY UP TO THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT CORRESPONDS TO THEIR OWN NEEDS WITH REGARD TO APPLICATION SYSTEM, TO SUBSTRATES USED AS WELL AS TO WORKING CONDITIONS

WARNING: ACTUAL VISCOSITY OF SOME PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE VISCOSITY SHOWN ON THE TECHNICAL DATA SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.

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Warning

During summer or in tropical areas, the addition of a slow-drying thinner such as XS0007/00 is recommended.

In order to avoid problems of adhesion, strictly comply with recommended over-coating times.

In case of prolonged drying (i.e. one day), a light sanding is suggested.

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