COMPANY WITH MANAGEMENT SYSTEM - UNI EN ISO 9001 -- UNI EN ISO 14001 -

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Company under the direction and coordination of The Sherwin-Williams Company, USA

Technical Data Sheet

TU0055/00 **CLEAR 2-PACK ACRYLIC BASECOAT**

Supersedes previous issue dated 05.30.12

DATE 03/18/16

Area of use:		Bleached wood, natural briars and pale-coloured timber		
Method of use:		Spray gun		
Mixing procedure:			by weight (kg)	by volume (I)
	Part A:	TU0055/00	100	100
	Part B (hardener):	TH0790/00	20	20
	Thinner:	DT1150/00	20 - 30	30 - 40

Technical characteristics

Solids content (%):	37 ± 1
Specific gravity (kg/l):	0.960 ± 0.030
Viscosity (DIN 4 at 20°C):	70 ± 5

General characteristics

Pot-life at 20°C:	8 hours		
Recommended application weight (g/m²):	Max. 120 per coat		
Number of coats:	Max. 2		
Drying time (100 gr/m² at 20°C):	Dust free:	15'	
	Touch dry:	30'	
	Stackable:	6 hours	
Forced air drying:	Flash off	20'	
	Hot air at 50°C	60'	
	Cooling	15'	
Sanding:	Wait 8 hours.		
Overcoating:	Wait 8 hours.		
Shelf-life (months):	36		
	After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.		

TU0055/00 is an acrylic basecoat with excellent build and sandability. It is the ideal basecoat for palecoloured and bleached timbers, as it reduces and limits in time the natural yellowing of substrate.

Substrate preparation

TU0055/00 is recommended on bleached or pale-coloured timbers.

N.B.: DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. WE ASSURE CONSISTENCY ON THE CHEMICAL-PHYSICAL CHARACTERISTICS OF OUR PRODUCTS, WITHIN THE TOLERANCE LIMITS SPECIFIED ON OUR TECHNICAL DATA SHEETS. RESPONSIBILITY OF FINAL RESULT OF PRODUCT APPLICATION IS FULLY UP TO THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT CORRESPONDS TO THEIR OWN NEEDS WITH REGARD TO APPLICATION SYSTEM, TO SUBSTRATES USED AS WELL AS TO WORKING CONDITIONS

WARNING: ACTUAL VISCOSITY OF SOME PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE VISCOSITY SHOWN ON THE TECHNICAL DATA SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.