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Sayerlack is a brand of The Sherwin-Williams Company SAYERLACK S.r.I. - Con Unico Socio Via del Fiffo, 12 - 40065 Pianoro (BO) - Italia - C.P. 18 tel. +39 051 770511 - fax +39 051 777437 www.sayerlack.it - www.lineabluvernici.it Cod. Fisc. e Reg. Impr. Bo 08866930152 - P. IVA: IT 00494251200 R.E.A. n. 313180 - Cap. Soc. Euro 2.626.182 I.V. - Codice Mecc. Bo 014531 Società soggetta a direzione e coordinamento di The Sherwin-Williams Company, USA

TECHNICAL DATA SHEET

supersedes previous issue dated 16/01/03



HYDROPLUS: WATERBORNE CLEAR UNDERCOAT FOR CRAQUELET EFFECT

Area of use:	Flat parts, turned parts, kitchen doors, picture
	frames.
Method of use:	Spray gun.
Thinning:	Ready to use. If necessary, thin with tap water up
-	to 10%.

Technical characteristics

Solids content (%):	18 ± 1
Specific gravity (kg/l):	1.030
Viscosity (DIN 4 at 20°C):	50" ± 5"

Substrate preparation

With clear or pigmented waterborne basecoats.

General characteristics

Recommended application weight (g/m ²):	100 - 120	
Spreading rate (m ² /kg):	8 - 10	
Shelf-life (months):	15	

XA0204/00 serves as a preparatory coating for the craquelet effect. After 1-2 hours drying, it must be overcoated with AT57**/00 clear topcoat as is or tinted with XA2006/XX pigmented waterborne pastes to achieve the desired final effect.

The final effect is related to application weights. As a general rule, 120 gr/m² of XA0204/00 shall be overcoated with 70-80 gr/m² of product; higher quantities produce very large cracks or even no craquelet effect at all. Thinning the overcoating product with water helps it crack.

The craquelet system shall then be finished and protected by a suitable matt or high-gloss topcoat.

Given the variety of products that can be used, it is very important to check that application conditions and quantities actually produce the desired final effect.

N.B.: Data provided on this Technical Data Sheet correspond to our best knowledge and experience. We assure consistency on the chemical-physical characteristics of our products, within the tolerance limits specified on our Technical Data Sheets. Responsibility of final result of product application is fully up to the users, who shall make sure that the product corresponds to their own needs with regard to application system, to substrates used as well as to working conditions.