

## Technical Data Sheet

### AT64\*\*/BB COFFEE PROOF WATERBORNE 2-PACK WHITE TOPCOAT FOR INTERIORS

Supersedes previous issue dated 07/04/2012

DATE 07/25/2012

Gloss level:	20 gloss						
Area of use:	flat parts, turned parts, picture frames, furniture, matchboards, wall panels						
Method of use:	conventional, airmix or airless spray gun						
Mixing procedure:	by weight <table> <tr> <td>AT64**/BB</td><td>100</td></tr> <tr> <td>AH1564/00</td><td>10</td></tr> <tr> <td>Water</td><td>5</td></tr> </table>	AT64**/BB	100	AH1564/00	10	Water	5
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#### Technical characteristics

Solids content (%):	38 ± 2
Specific gravity (kg/l):	1.150 ± 0.030
Viscosity (DIN 6 at 20°C):	35" ± 2"

#### Substrate preparation

With one or more coats of Hydroplus waterborne basecoat or with polyester basecoat, followed by proper drying and sanding. AT64\*\*/BB can also be applied on melamine paper.

#### General characteristics

Pot-life (at 20°C):	3 hours
Recommended application weight (g/m²):	120 min. – 140 max.
Forced drying (120 g/m² at 30-35°C in oven):	Stackable 4 hours
Shelf-life (months):	15

AT64\*\*/BB is a 2-pack non-yellowing white waterborne topcoat characterized by high hardness, good chemical resistance and vertical hold as well as a smooth touch.

It is particularly remarkable thanks to its resistance to coffee stains.

Add hardener under mechanical stirring

COMPANY WITH  
MANAGEMENT SYSTEM  
- UNI EN ISO 9001 -  
- UNI EN ISO 14001 -

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Company under the direction and coordination of The Sherwin-Williams Company, USA

### Special instructions

- Store the product in rooms where the temperature does not fall below 5°C.
- During application, keep the product, the substrate and the room at a temperature of at least 15°C.
- Coating residues (washing water, booth water, used coating) must be disposed of in accordance with current legislation. Do not pour residues down drains.
- In view of the wide variety of materials used for manufacturing wooden products, when switching from a solvent-based to a waterborne coating system it is always advisable to contact your suppliers' technical departments to check whether your equipment and components are appropriate or whether more suitable types exist. In particular, check: electrostatic guns, pumps, seals, silicones, glues, booth treatment water products, packaging materials, fillers, sandpaper, etc.

**N.B.:** DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. WE ASSURE CONSISTENCY ON THE CHEMICAL-PHYSICAL CHARACTERISTICS OF OUR PRODUCTS, WITHIN THE TOLERANCE LIMITS SPECIFIED ON OUR TECHNICAL DATA SHEETS. RESPONSIBILITY OF FINAL RESULT OF PRODUCT APPLICATION IS FULLY UP TO THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT CORRESPONDS TO THEIR OWN NEEDS WITH REGARD TO APPLICATION SYSTEM, TO SUBSTRATES USED AS WELL AS TO WORKING CONDITIONS.

**WARNING:** ACTUAL VISCOSITY OF SOME PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE VISCOSITY SHOWN ON THE TECHNICAL DATA SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.