

COMPANY WITH MANAGEMENT SYSTEM - UNI EN ISO 9001 -- UNI EN ISO 14001 -

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Company under the direction and coordination of The Sherwin-Williams Company, USA

Technical Data Sheet

TU0250/00 **ONE-PACK CLEAR IMPREGNATING BASECOAT**

Supersedes previous issue dated 09/10/08

DATE 07/16/12

Area of use:		Parquet flooring	ng, garden furniture, o I parts	door and window
Method of use:		Dipping		
Mixing procedure:			by weight (kg)	by volume (I)
	Part A	TU0250/00	100	100
	Thinner	DT1150/00	50	50

Technical characteristics:

Solids content (%):	9.5 ± 1
Specific gravity (kg/l):	0.906 ± 0.030
Viscosity (DIN 4 at 20°C):	16" ± 2"

Substrate preparation

Thorough sanding and cleaning of the bare timber.

General characteristics

Recommended application weight (g/m²):	Min. 10 - Max. 30
Number of coats:	Maximum 1
Drying time (100 g/m² at 20°C):	Dust free 4'-5'
	Touch dry 20'-25'
	Stackable 1 hour
Forced drying:	Hot air at 30-50°C
Sanding:	Wait at least 30'.
Overcoating:	Wait at least 1 hour.
Shelf-life (months):	24
	After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

The most common application of TU0250/00 is as an impregnating basecoat that raises the wood fibres only slightly. It therefore allows saving in sanding.

N.B.: DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. WE ASSURE CONSISTENCY ON THE CHEMICAL-PHYSICAL CHARACTERISTICS OF OUR PRODUCTS, WITHIN THE TOLERANCE LIMITS SPECIFIED ON OUR TECHNICAL DATA SHEETS. RESPONSIBILITY OF FINAL RESULT OF PRODUCT APPLICATION IS FULLY UP TO THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT CORRESPONDS TO THEIR OWN NEEDS WITH REGARD TO APPLICATION SYSTEM, TO SUBSTRATES USED AS WELL AS TO WORKING CONDITIONS

WARNING: ACTUAL VISCOSITY OF SOME PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE VISCOSITY SHOWN ON THE TECHNICAL DATA SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.

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If TU0250/00 is sanded lightly after application, it can be directly overcoated with a topcoat to obtain a good finishing without the need for a conventional basecoat.

TU0250/00 is indispensable on doors, window frames and garden furniture on outdoor exposure before pigmented topcoat application, as it not only facilitates sanding but also provides a barrier against moisture.

Mixing with TH0790/00 at 10% allows excellent insulation of MDF substrates.

The recommended coating system is:

First coat: TU0250/00

Sanding

Second coat: TU0218/13

When applied on pale timbers, TU0250/00 does not alter the colour of the timber.

Special instructions

TU0250/00 is not suitable for isolating resinous timbers (rosewood, teak, etc.). It can be overcoated with polyurethane topcoats, but not with nitrocellulose, ureic or acrylic products.

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