

Sayerlack is a brand of
 The Sherwin-Williams Company

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TECHNICAL DATA SHEET

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XT4022/00
ONE-PACK CLEAR BARRIER WITH ANTI-YELLOWING PROPERTIES

Area of use:	Reconstituted veneers, Erable.		
Method of use:	Spray gun.		
Thinning:		by weight (kg)	by volume (l)
	Part A:	XT4022/00 100	100
	Thinner:	DT1150/00 100-200	100-200

Technical characteristics:

Solids content (%):	20.5 ± 1
Viscosity (DIN 4 at 20°C):	38" ± 5"
Specific gravity (kg/l):	0.910 ± 0.030
Recommended application weight (g/m²):	Min. 10 - Max. 30
Number of coats:	Max. 1
Drying time (20 g/m² at 20°C):	Dust free 2'
	Touch dry 10'
	Stackable 1 hour
Forced drying (20 g/m²):	Hot air at 30-50°C 15'
Overcoating:	Wait at least 1 hour.
Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

Substrate preparation

Thorough sanding and cleaning of the bare wood.

General characteristics

XT4022/00 is a one-pack barrier designed to maintain and brighten the colouring of reconstituted veneers and Erable. It is suitable for overcoating with polyurethane and polyester coatings but not with acrylic coatings (such as TU0054/00, TU74**/00).

With pale coloured and white reconstituted veneers and Erable, it acts as a UV absorber, reducing yellowing of the substrate.

XT4022/00 must be applied with very low thicknesses, so it is advisable to add large quantities of thinner (up to 200%) to assure good pore wetting.

If large thicknesses are applied, the polyester basecoat is liable to lift the barrier away from the substrate.

Special instructions

XT4022/00 is totally unsuitable for isolating resinous timbers such as rosewood, teak, etc.

For these timbers we recommend TR4027/00 + XT4028/00.